

California Environmental Protection Agency



**Vapor Recovery Certification Procedure  
DRAFT  
CP - 201**

**Certification Procedure for  
Vapor Recovery Systems at  
Gasoline Dispensing Facilities**

**Adopted: December 9, 1975  
Amended: March 30, 1976  
Amended: August 9, 1978  
Amended: December 4, 1981  
Amended: September 1, 1982  
Amended: April 12, 1996  
Amended: April 28, 2000  
Amended: February 1, 2001  
Amended: June 1, 2001  
Amended: July 25, 2001  
Amended: July 3, 2002  
Amended: March 7, 2003  
Amended: July 1, 2003  
Amended: October 8, 2003  
Amended: August 6, 2004  
Amended: February 9, 2005  
Amended: \_\_\_\_\_, 2006**

**CP-201  
TABLE OF CONTENTS**

<b>1</b>	<b>GENERAL INFORMATION AND APPLICABILITY .....</b>	<b>1</b>
1.1	Legislative and Regulatory Requirements of Other State Agencies .....	1
1.2	Requirement to Comply with All Other Applicable Codes and Regulations .....	2
<b>2</b>	<b>PERFORMANCE STANDARDS AND SPECIFICATIONS .....</b>	<b>2</b>
2.1	Performance Standards .....	2
2.2	Performance Specifications .....	2
2.3	Innovative Systems .....	2
2.4	Additional or Amended Performance Standards or Performance Specifications .....	3
<b>3</b>	<b>PHASE I PERFORMANCE STANDARDS AND SPECIFICATIONS .....</b>	<b>5</b>
3.1	Phase I Efficiency/Emission Factor .....	6
3.2	Static Pressure Performance .....	6
3.3	Phase I Drop-Tubes with Over-Fill Prevention .....	7
3.4	Phase I Product and Vapor Adaptors .....	7
3.5	Pressure Vacuum Vent Valves .....	8
3.6	Spill Containers .....	8
3.7	Connections and Fittings .....	8
3.8	Materials Compatibility with Fuel Blends .....	9
<b>4</b>	<b>PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ALL PHASE II VAPOR RECOVERY SYSTEMS .....</b>	<b>11</b>
4.1	Phase II Emission Factor/Efficiency .....	12
4.2	Static Pressure Performance .....	13
4.3	Spillage .....	14
4.4	Compatibility of Phase II Systems with Vehicles Equipped with ORVR Systems .....	15
4.5	Compatibility of Phase II Systems with Phase I Systems .....	15
4.6	Underground Storage Tank Pressure Criteria .....	15
4.7	Nozzle Criteria .....	16
4.8	Liquid Retention .....	17
4.9	Liquid Removal Systems .....	17
4.10	Nozzle/Dispenser Compatibility .....	17
4.11	Unihose MPD Configuration .....	17
4.12	Vapor Return Path .....	18
4.13	Liquid Condensate Traps .....	18
4.14	Connections and Fittings .....	19
<b>5</b>	<b>PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO BALANCE VAPOR RECOVERY SYSTEMS .....</b>	<b>20</b>
5.1	Balance Nozzle Criteria .....	21
5.2	Dynamic Pressure Drop Criteria for Balance Systems .....	21
<b>6</b>	<b>PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ALL ASSIST VAPOR RECOVERY SYSTEMS .....</b>	<b>22</b>
6.1	Nozzle Criteria .....	22

6.2	Air to Liquid Ratio .....	23
7	PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ASSIST SYSTEMS UTILIZING A CENTRAL VACUUM UNIT .....	23
7.1	Vacuum Levels Generated by the Collection Device .....	23
7.2	Maximum Number of Refueling Points per Vacuum Device .....	23
8	PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ASSIST SYSTEMS UTILIZING A DESTRUCTIVE OR NON-DESTRUCTIVE PROCESSOR .....	24
8.1	Processor Emission Factor .....	25
8.2	Hazardous Air Pollutants from Destructive Processors .....	25
8.3	Maximum Hydrocarbon Feedrate to Processor.....	25
8.4	Typical Load on the Processor .....	25
9	<del>ADDITIONAL REQUIREMENTS OF CERTIFICATION .....</del>	<del>25</del>
9.1	<del>Financial Responsibility .....</del>	<del>25</del>
9.2	<del>Warranty .....</del>	<del>26</del>
9.3	<del>Installation, Operation and Maintenance of the System .....</del>	<del>26</del>
9.4	<del>Identification of System Components .....</del>	<del>27</del>
<u>10</u>	<u>IN-STATION DIAGNOSTIC SYSTEMS .....</u>	<u>27</u>
<u>10</u>	<u>CERTIFICATION OF VAPOR RECOVERY SYSTEMS .....</u>	<u>36</u>
11	APPLICATION PROCESS .....	37
11.1	Description of Vapor Recovery System .....	36
11.2	Description of In-Station Diagnostics .....	36
11.3	Compatibility .....	37
11.4	Reliability of the System .....	38
11.5	Installation, <u>Operation</u> and Maintenance of the System .....	38
11.6	Evidence of Financial Responsibility .....	39
11.7	Warranty .....	39
11.8	Test Station .....	39
11.9	Notification of System Certification Holder.....	39
11.10	Other Information .....	40
<u>11.11</u>	<u>Equipment Defect Identification and Test Protocols .....</u>	<u>43</u>
<u>11.12</u>	<u>Challenge and Failure Modes and Test Protocols .....</u>	<u>43</u>
<u>11.13</u>	<u>Bellows Insertion Force Specification and Test Procedure .....</u>	<u>43</u>
12	ENGINEERING EVALUATION OF VAPOR RECOVERY SYSTEMS THE APPLICATION .....	403
12.1	Performance Standards and Specifications .....	403
12.2	Bench and Operational Testing Results .....	403
12.3	Evaluation of System Concept .....	404
12.4	Materials Specifications and Compatibility with Fuel Formulations .....	404
12.5	Installation and Maintenance Manuals .....	404
12.6	<del>Failure Mode Procedures and Test Results .....</del>	<del>40</del>
<u>12.6</u>	<u>Equipment Defect Identification .....</u>	<u>44</u>
<u>12.7</u>	<u>Challenge Mode Determination .....</u>	<u>44</u>

13	VAPOR RECOVERY SYSTEM CERTIFICATION TESTING .....	404
13.1	Test Site for Field Testing of Vapor Recovery Systems .....	405
13.2	Bench Testing of Components .....	426
13.3	Operational test of at Least 180 Days .....	426
13.4	<del>Failure Mode Testing.....</del>	44
13.4	<u>Equipment Defect and Challenge Mode Testing .....</u>	<u>48</u>
13.5	Efficiency and/or Emission Factor Test .....	448
13.6	Vehicle Matrix .....	459
14	ALTERNATE TEST PROCEDURES AND INSPECTION PROCEDURES .....	4650
14.1	Alternate Test Procedures for Certification Testing .....	4650
14.2	Request for Approval of Alternate Test Procedure .....	4650
14.3	Response to Request .....	4650
14.4	Testing of Alternate Test Procedures .....	4751
14.5	Documentation of Alternate Test Procedures .....	4751
14.6	Inspection Procedures .....	4751
15	CERTIFICATION OF SYSTEMS .....	4751
15.1	<del>One Vapor Recovery System per UST System .....</del>	<del>47</del>
15.2	<del>Certification Not Transferable .....</del>	<del>47</del>
16	CERTIFICATION OF NON-SYSTEM-SPECIFIC COMPONENTS .....	48
16.1	Identification of Components .....	48
16.2	Properties of Non-System-Specific Components .....	48
16.3	Testing Requirements for System-Specific Components.....	48
16.4	Testing Requirements for Non-System-Specific Components .....	49
175	DOCUMENTATION OF CERTIFICATION .....	50
175.1	Executive Order .....	50
175.2	Summary of Certification Process .....	51
186	DURATION AND CONDITIONS OF CERTIFICATION .....	51
186.1	Duration of System Certification .....	51
18.2	<del>Duration of Component Certification .....</del>	<del>54</del>
16.2	<u>One Vapor Recovery System per UST System.....</u>	<u>56</u>
16.3	<u>Certification NotTransferable .....</u>	<u>56</u>
18.3	<del>Performance Monitoring .....</del>	<del>54</del>
18.4	<del>Modification of Expiration Date .....</del>	<del>54</del>
16.4	<u>Financial Responsibility.....</u>	<u>57</u>
16.5	<u>Warranty.....</u>	<u>58</u>
16.6	<u>Installation, Operation and Maintenance of the System .....</u>	<u>58</u>
16.7	<u>Identification of System Components.....</u>	<u>59</u>
17	CERTIFICATION RENEWAL .....	59
18	AMENDMENTS TO EXECUTIVE ORDERS.....	62
19	CERTIFICATIONS THAT HAVE BEEN TERMINATED, REVOKED, SUPERSEDED OR HAVE EXPIRED .....	52
19.1	Replacement of Components or Parts of a System with a Terminated, Revoked, Superseded or Expired Certification.....	53

<b>19.2</b>	<b>Installation of Systems with Terminated, Revoked, Superseded or Expired Certifications .....</b>	<b>53</b>
-------------	---	-----------

#### **LIST OF TABLES**

<b>TABLE</b>	<b>TITLE</b>	
<b>2-1</b>	<b>Effective and Operative Dates for Performance Standards and Specifications ....</b>	<b>4</b>
<b>3-1</b>	<b>Phase I Performance Standards and Specifications Applicable to All Vapor Recovery Systems .....</b>	<b>5</b>
<b>4-1</b>	<b>Phase II Performance Standards and Specifications Applicable to All Phase II Vapor Recovery Systems .....</b>	<b>11</b>
<b>5-1</b>	<b>Phase II Performance Standards and Specifications Applicable to Phase II Balance Vapor Recovery Systems .....</b>	<b>20</b>
<b>6-1</b>	<b>Phase II Performance Standards and Specifications Applicable to All Phase II Vacuum Assist Systems .....</b>	<b>22</b>
<b>7-1</b>	<b>Phase II Performance Standards and Specifications Applicable to All Phase II Assist Systems Utilizing a Central Vacuum Unit .....</b>	<b>23</b>
<b>8-1</b>	<b>Phase II Performance Standards and Specifications Applicable to All Phase II Assist Systems Utilizing a Destructive Processor .....</b>	<b>24</b>
<b>8-2</b>	<b>Phase II Performance Standards and Specifications Applicable to All Phase II Assist Systems Utilizing a Non-Destructive Processor</b>	<b>24</b>
<b>11-1</b>	<b>Application for Certification Time Requirements For the Certification Application Process .....</b>	<b>35</b>

#### **LIST OF FIGURES**

<b>FIGURE</b>	<b>TITLE</b>	
<b>3A</b>	<b>Phase I Product Adaptor Cam and Groove Standard .....</b>	<b>10</b>
<b>3B</b>	<b>Phase I Vapor Recovery Adaptor Cam and Groove Standard .....</b>	<b>10</b>

**California Environmental Protection Agency  
Air Resources Board**

**Vapor Recovery Certification Procedure**

**CP-201**

**Certification Procedure for  
Vapor Recovery Systems at  
Gasoline Dispensing Facilities**

A set of definitions common to all Certification and Test Procedures are in:

**D-200 Definitions for Vapor Recovery Procedures**

For the purpose of this procedure, the term "CARB" refers to the California Air Resources Board, and the term "Executive Officer" refers to the CARB Executive Officer, or his or her authorized representative or designate.

**1. GENERAL INFORMATION AND APPLICABILITY**

This document describes the procedure for evaluating and certifying Phase I and Phase II vapor recovery systems, and components, used at Gasoline Dispensing Facilities (GDF). A CARB Executive Order certifying the system shall be issued only after all of the applicable certification requirements have been successfully completed.

This Certification Procedure, CP-201, is adopted pursuant to Section 41954 of the California Health and Safety Code (CH&SC) and is applicable to vapor recovery systems installed at gasoline dispensing facilities for controlling gasoline vapors emitted during the fueling of storage tanks (Phase I) and the refueling of vehicle fuel tanks (Phase II). Vapor recovery systems are complete systems and shall include all associated dispensers, piping, nozzles, couplers, processing units, underground tanks and any other equipment or components necessary for the control of gasoline vapors during Phase I or Phase II refueling operations at GDF.

**1.1 Legislative and Regulatory Requirements of Other State Agencies**

As required pursuant to Sections 41955 and 41957 of the CH&SC, the Executive Officer shall coordinate this certification procedure with:

- 1.1.1 Department of Food and Agriculture,  
Division of Measurement Standards (DMS)
- 1.1.2 Department of Forestry and Fire Protection,  
Office of the State Fire Marshall (SFM)
- 1.1.3 Department of Industrial Relations,  
Division of Occupational Safety and Health (DOSH)

#### 1.1.4 State Water Resources Control Board (SWRCB) Division of Water Quality

Prior to certification of the vapor recovery system by the Executive Officer, the applicant shall submit plans and specifications for the system to each of these agencies. Certification testing by these agencies may be conducted concurrently with CARB certification testing; however, the approval of the SFM, DMS, DOSH and SWRCB shall be a precondition to certification by CARB. The applicant is responsible for providing documentation of these approvals to CARB.

### **1.2 Requirement to Comply with All Other Applicable Codes and Regulations**

Certification of a system by the Executive Officer does not exempt the system from compliance with other applicable codes and regulations such as state fire codes, weights and measures regulations, and safety codes and regulations.

## **2. GENERAL PERFORMANCE STANDARDS AND SPECIFICATIONS**

### **2.1 Performance Standards**

A performance standard defines the minimum performance requirements for certification of any system, including associated components. Any applicant may request certification to a performance standard that is more stringent than the minimum performance standards specified by this document. Ongoing compliance with all applicable performance standards shall be demonstrated throughout certification testing. Systems and components shall comply, throughout the warranty period, with the applicable performance standards. The adoption of new performance standards or the modification of existing performance standards starts a new "four-year clock" as discussed in Section 2.4.

### **2.2 Performance Specifications**

A performance specification is an engineering requirement that relates to the proper operation of a specific system or component thereof. ~~Performance specifications shall be identified in the application for certification. Ongoing compliance with the minimum level of performance specifications identified herein shall be demonstrated throughout certification testing and specified in the certification Executive Orders. A number of performance specifications are defined in this document while several others must be specified by the applicant.~~ Any applicant may request certification to a performance specification that is more stringent than the minimum performance standard or specifications defined in this document. ~~The performance specification to which a system or component is certified shall be the minimum allowable level of performance the component is required to meet throughout the warranty period. Typical performance specifications include, but are not limited to, pressure drop and pressure integrity.~~ Ongoing compliance with all applicable performance specifications shall be demonstrated throughout certification testing. Systems and components shall comply, throughout the warranty period, with the applicable performance specifications. The adoption of new performance specifications or the

modification of existing performance specifications does not start a new “four-year clock”.

### **2.3 Innovative System**

The innovative system concept provides flexibility in the design of vapor recovery systems. A vapor recovery system that fails to comply with an identified performance standard or specification may qualify for consideration as an innovative system, provided that the system meets the primary emission factor/efficiency, complies with all other applicable requirements of certification, and the Executive Officer determines that the emission benefits of the innovation are greater than the consequences of failing to meet the identified standard or specification.

### **2.4 Additional or Amended Performance Standards or Performance Specifications**

Whenever these Certification Procedures are amended to include additional (or modify existing) performance standards ~~or performance specifications~~, any system that is certified as of the effective date of more stringent standards ~~or specifications~~ shall remain certified until the operative date (i.e., will be terminated on the operative date). As per Health & Safety Code section 41956.1, systems that were installed as of the operative date of a new standard may remain in use for the remainder of their useful life or for up to four years after the effective date of the new standard (i.e., start of “4-year clock”), whichever is shorter, provided they comply with all of the requirements of section 19. Systems that were certified as of the effective date of a new specification may remain in use until their expiration date, after which they are subject to the requirements of sections 17 and 19.

2.4.1 The effective date of adoption for all performance standards and specifications contained herein, except as otherwise specified in Table 2-1, shall be April 1, 2001.

2.4.2 The operative date shall be the effective date of adoption of the more stringent performance standards ~~or specifications~~, except as otherwise specified ~~below~~ in Table 2-1. Certifications shall ~~expire~~ be terminated on the operative date of amended or additional performance standards ~~or specifications~~ unless the Executive Officer determines that the system meets the amended or additional performance standards ~~or specifications~~. Upon the operative date of amended or additional performance standards ~~or specifications~~, only systems complying with the more stringent performance standards ~~or specifications~~ may be installed. Systems installed prior to this date shall be permitted to remain in use provided they comply with the conditions in Section 19 of this procedure.

When the Executive Officer determines that a certified Phase I or II system that meets the applicable operative performance standards and specifications by operative dates specified in Table 2-1 of CP-201 is not commercially available, the Executive Officer may change the operative date of new performance standards.

- 2.4.3 In determining whether a previously certified system conforms with any additional performance standards, specifications or other requirements adopted subsequent to certification of the system, the Executive Officer may consider any appropriate information, including data obtained in the previous certification testing of the system in lieu of new testing.
- 2.4.4 Gasoline Dispensing Facilities in districts that ARB determines are in attainment with the state standard for Ozone are exempted from the Enhanced Vapor Recovery performance standards and specifications set forth in sections 3 through 8, and 10, inclusive, with the exception of the requirement for compatibility with vehicles that are equipped with Onboard Refueling Vapor Recovery (ORVR) systems as specified in subsections 4.1, 4.4, and 13.4.1. New GDFs, and those undergoing major modifications, are not exempt. If exempt facilities become subject to additional standards due to a subsequent reclassification of their district from attainment to non-attainment, the facilities will have four years to comply.
- 2.4.5 The gasoline dispensing facility's gasoline throughput for calendar year 2003 shall be used for determining compliance with the Onboard Refueling Vapor Recovery (ORVR) requirements in Table 2-1.

**Table 2-1**  
**Effective and Operative Dates for**  
**Performance Standards and Specifications**

Performance Type	Requirement	Sec.	Effective Date	Operative Date
All Phase I Standards and Specifications	As specified in Table 3-1	3	April 1, 2001	July 1, 2001
ORVR Compatibility for GDF > 2.0 million gal/yr throughput <sup>1</sup>	As specified in section 2.4.5 and section 4.4	4.4	September 1, 2001	April 1, 2003
ORVR Compatibility for GDF ≥ 1.0 million gal/yr throughput <sup>1</sup>	As specified in section 2.4.5 and section 4.4	4.4	January 1, 2002	April 1, 2003
ORVR Compatibility for GDF < 1.0 million gal/yr throughput <sup>1</sup>	As specified in section 2.4.5 and section 4.4	4.4	March 1, 2002	April 1, 2003
Nozzle Criteria	Post-Refueling Drips ≤ 3 drop/refueling	4.7	<del>April</del> January 1, 2005	<del>April</del> January 1, 2005
Liquid Retention	≤ 350 ml/1,000 gals.	4.8	April 1, 2001	July 1, 2001
Liquid Retention Nozzle Spitting	≤ 100 ml/1,000 gals. ≤ 1.0 ml /nozzle/fueling	4.8	<del>April</del> January 1, 2005	<del>April</del> January 1, 2005
Spillage (including drips from spout)	≤ 0.24 pounds/1,000 gallons	4.3	<del>April</del> January 1, 2005	<del>April</del> January 1, 2005
<u>Spillage (including drips from spout)</u>	<u>≤ 0.05 pounds/1,000 gallons</u>	<u>4.3</u>	<u>January 1, 2008</u>	<u>January 1, 2008</u>
For GDF > 1.8 mil. gal/yr.	ISD Requirements	<del>940</del>	<del>September</del> April 1, 2005	<del>September</del> April 1, 2005
For GDF > 600,000 gal/yr. <sup>2</sup>	ISD Requirements	<del>940</del> . 1	<del>September</del> April 1, 2006	<del>September</del> April 1, 2006
Unihose	One Hose/Nozzle per Dispenser Side	4.11	Not applicable	April 1, 2003
All other Phase II Standards and Specifications	As specified in Tables 4-1 through 8-2.	4,5, 6,7,8	<del>April</del> January 1, 2005	<del>April</del> January 1, 2005

<sup>1</sup> Effective January 1, 2001, state law requires the certification of only those systems that are ORVR compatible (Health and Safety Code section 41954, as amended by Chapter 729, Statutes of 2000; Senate Bill 1300).

<sup>2</sup> GDF ≤ 600,000 gal/yr are exempted from ISD requirements.

### 3. PHASE I PERFORMANCE STANDARDS AND SPECIFICATIONS

Table 3-1 summarizes the Phase I Performance Standards and Specifications applicable to **all Phase I and Phase II** vapor recovery systems.

**Table 3-1**  
**Phase I Performance Standards and Specifications**  
**APPLICABLE TO ALL VAPOR RECOVERY SYSTEMS**

Performance Type	Requirement	Sec.	Std. Spec.	Test Procedure
Phase I Efficiency	$\geq 98.0\%$	3.1	Std.	TP-201.1 TP-201.1A
Phase I Emission Factor	$HC \leq 0.15$ pounds/1,000 gallons	3.1	Std.	TP-201.1A
Static Pressure Performance	In accordance with section 3.2	3.2	Std.	TP-201.3
Pressure Integrity of Drop-Tube with Overfill Prevention	$\leq 0.17$ CFH at 2.0 inches H <sub>2</sub> O	3.3	Spec.	TP-201.1D
Phase I Product and Vapor Adaptor/Delivery Elbow Connections	Rotatable 360°, or equivalent	3.4	Spec.	TP-201.1B and Eng. Eval.
Phase I Product Adaptor Cam and Groove	As shown in Figure 3A	3.4	Spec.	Micrometer
Phase I Vapor Recovery Adaptor Cam and Groove	CID A-A-59326 (As shown in Figure 3B)	3.4	Spec.	Micrometer
Phase I Vapor Adaptor	Poppetted	3.4	Spec.	Testing and Eng. Eval.
Phase I Vapor Adaptor	No Indication of Leaks Using Liquid Leak Detection Solution (LDS) or Bagging	3.4	Spec.	LDS or Bagging
Phase I Vapor Adaptor Dynamic Pressure Drop	<del>Pressure Drop at 300, 400, &amp; 500 gpm</del> <del>Specification to be Established</del> <del>During Certification Process</del>	<del>3.4</del>	<del>Spec.</del>	<del>Eng. Eval.</del>
Phase I Product and Vapor Adaptors	$\leq 108$ pound-inch (9 pound-foot) Static Torque	3.4	Spec.	TP-201.1B
UST Vent Pipe Pressure/Vacuum Valves	Pressure Settings <del>2.5 to 6.0</del> $-3.0 \pm 0.5$ inches H <sub>2</sub> O Positive Pressure <del>6.0 to 10.0</del> $-8.0 \pm 2.0$ inches H <sub>2</sub> O Negative Pressure Leakrate at +2.0 inches H <sub>2</sub> O $\leq 0.17$ CFH Leakrate at -4.0 inches H <sub>2</sub> O $\leq 0.21$ CFH	3.5	Spec.	TP-201.1E <u>CERT</u>

	<del>Total Additive Leakrate from All P/V Valves</del> <del><math>\leq 0.17</math> CFH at 2.0 inches H<sub>2</sub>O</del>			
--	--	--	--	--

**Table 3-1 (continued)**  
**Phase I Performance Standards and Specifications**  
 APPLICABLE TO ALL VAPOR RECOVERY SYSTEMS

Performance Type	Requirement	Sec.	Std. Spec.	Test Procedure
Spill Container Drain Valves	Leakrate $\leq 0.17$ CFH at +2.0 inches H <sub>2</sub> O	3.6	Spec.	TP-201.2B TP-201.1C TP-201.1D
Vapor Connectors and Fittings	No Indication of Leaks Using Liquid Leak Detection Solution (LDS) or Bagging	3.7	Spec.	LDS or Bagging
Compatibility with Fuel Blends	Materials shall be compatible with approved fuel blends	3.8	Spec.	Testing and Eng. Eval.

### 3.1 Phase I Efficiency/Emission Factor

- 3.1.1 The minimum volumetric efficiency of Phase I systems shall be 98.0%. This shall be determined in accordance with TP-201.1 (Volumetric Efficiency of Phase I Systems at Dispensing Facilities).
- 3.1.2 The hydrocarbon emission factor for systems with processors shall not exceed 0.15 pounds per 1,000 gallons dispensed. This shall be determined in accordance with TP-201.1A (Emission Factor for Phase I Systems at Dispensing Facilities).

### 3.2 Static Pressure Performance

The static pressure performance of Phase I vapor recovery systems not associated with Phase II systems shall be determined in accordance with TP-201.3 (Determination of 2 Inch WC Static Pressure Performance of Vapor Recovery Systems of Dispensing Facilities).

- 3.2.1 All Phase I systems shall be capable of meeting the performance standard in accordance with Equation 3-1.
- 3.2.2 The minimum allowable five-minute final pressure, with an initial pressure of two (2.0) inches H<sub>2</sub>O, shall be calculated as follows:

[Equation 3-1]

$$P_f = 2e^{\frac{-500.887}{V}}$$

Where:

- $P_f$  = The minimum allowable five-minute final pressure, inches H<sub>2</sub>O
- $V$  = The total ullage affected by the test, gallons
- $e$  = A dimensionless constant approximately equal to 2.718
- 2 = The initial starting pressure, inches H<sub>2</sub>O

### **3.3 Phase I Drop-Tubes with Over-Fill Prevention Devices**

Phase I drop-tube over-fill prevention devices shall have a leak rate not to exceed 0.17 cubic feet per hour (0.17 CFH) at a pressure of two inches water column (2.0" H<sub>2</sub>O). The leak rate shall be determined in accordance with TP-201.1D (Leak Rate of Drop Tube Overfill Prevention Devices and Spill Container Drain Valves). Drop-tubes that do not have an over-fill prevention device shall not leak.

### **3.4 Phase I Vapor Recovery and Product Adaptors**

- 3.4.1 The vapor recovery and product adaptors shall not leak. The vapor recovery and product adaptors, and the method of connection with the delivery elbow, shall be designed so as to prevent the over-tightening or loosening of fittings during normal delivery operations. This may be accomplished by installing a swivel connection on either the storage tank (rotatable adaptor) or delivery elbow side of the equipment, or by anchoring the product and vapor adaptors in such a way that they are not rotated during deliveries, provided the anchoring mechanism does not contribute undue stress to other tank connections. If a delivery elbow with a swivel connection is the preferred method, only cargo tank trucks with those elbows shall deliver to the facility. The adaptors at such a facility shall be incompatible with a delivery elbow that does not have a swivel.
- 3.4.2 Phase I product adaptors shall be manufactured in accordance with the cam and groove specification as shown in Figure 3A. Phase I vapor recovery adaptors shall be manufactured in accordance with the cam and groove specification as specified in the Commercial Item Description CID A-A-59326 (shown in Figure 3B). These specifications shall be applicable only to new adaptors and shall not be applied to in-use adaptors.
- 3.4.3 Phase I vapor recovery adaptors shall have a poppet. The poppet shall not leak when closed. The absence of vapor leaks may be verified by the use of commercial liquid leak detection solution, or by bagging, when the vapor containment space of the underground storage tank is subjected to a non-zero gauge pressure. (Note: leak detection solution will detect leaks only when positive gauge pressure exists.)
- ~~3.4.4 The Phase I vapor adaptor shall have performance specifications for the maximum pressure drop at 300, 400 and 500 gallons per minute (gpm) ( $\pm$  50 gpm). The specifications shall be documented by the applicant and verified during the certification process.~~

- 3.4.5 The static torque of product and vapor recovery adaptors shall not exceed 108 pound-inch (9 pound-foot) when measured in accordance with TP-201.1B.

### 3.5 Pressure/Vacuum Vent Valves

The Executive Officer shall certify only those vapor recovery systems equipped with a pressure/vacuum (P/V) valve(s) on the underground storage tank vent pipe(s). Compliance with the P/V valve requirements set forth below shall be determined by TP-201.1E CERT, (Leak Rate and Cracking Pressure of Pressure/Vacuum Vent Valves).

- 3.5.1 The pressure settings for P/V valves shall be:

Positive pressure setting of ~~2.5 to 6.0~~ ~~3.0 ± 0.5~~ inches H<sub>2</sub>O.  
Negative pressure setting of 6.0 to 10.0 ~~8.0 ± 2.0~~ inches H<sub>2</sub>O.

- 3.5.2 The leak rates for P/V valves, ~~including connections~~, shall be less than or equal to:

0.17 CFH at +2.0 inches H<sub>2</sub>O.  
0.21 CFH at -4.0 inches H<sub>2</sub>O.

- 3.5.3 ~~The total additive leakrate of all P/V valves installed on any vapor recovery system, including connections, shall not exceed 0.17 CFH at 2.0 inches H<sub>2</sub>O. This may shall be accomplished by manifolding the tank vent pipes into a single P/V valve or, alternatively, by choosing P/V valves certified to a more restrictive performance specification. Certification sites shall be configured with three P/V valves each with a corresponding ball valve. Unless otherwise requested by the applicant, each of the three P/V valves shall be tested to the positive pressure leak rate specified in Section 3.5.2. However, such systems will be certified for use with one P/V valve.~~

- 3.5.4 Applicants for system certifications may choose to certify P/V valves to a more strict positive pressure leak rate in order to use multiple P/V valves on a system. In this case, the P/V valves shall be tested and certified to a maximum leak rate of 0.17 CFH (at 2.0 inches H<sub>2</sub>O) divided by the maximum number of valves for which the system will be certified. The applicant shall state in the certification application the positive pressure leak rate to which P/V valves are to be certified.

### 3.6 Spill Containers

- 3.6.1 Phase I spill container drain valves shall not exceed a leak rate of 0.17 CFH at 2.0 inches H<sub>2</sub>O. Spill containers with cover-actuated drain valves shall be tested both with the lid installed and with the lid removed. The leak rate shall be determined in accordance with TP-201.2B (Pressure Integrity of Vapor Recovery Equipment). Phase I configurations installed so that liquid drained through the drain valve drains directly into the drop tube rather than the UST

ullage shall be tested in accordance with TP-201.1C (Leak Rate of Drop Tube/Drain Valve Assembly) or TP-201.1D (Leak Rate of Drop Tube Overfill Prevention Device and Spill Container Drain Valves), whichever is applicable.

3.6.2 Drain valves shall not be allowed in spill containers used exclusively for Phase I vapor connections unless required by other applicable regulations.

3.6.3 Spill Containers shall be maintained in accordance with all applicable requirements.

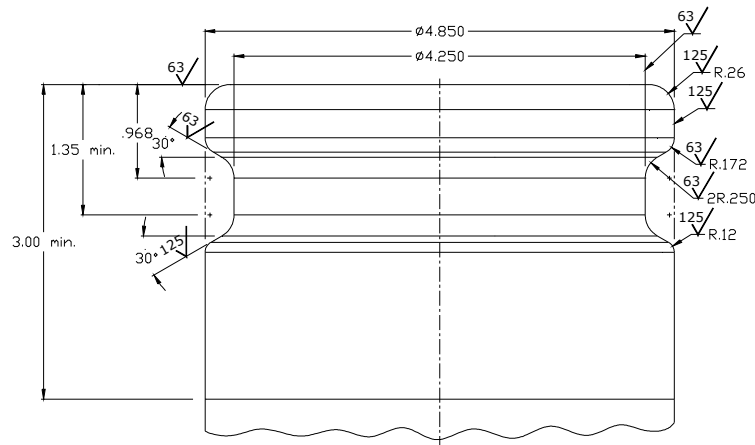
### **3.6 Vapor Connections and Fittings**

All vapor connections and fittings not specifically certified with an allowable leakrate shall not leak. The absence of vapor leaks may be verified by the use of commercial liquid leak detection solution, or by bagging individual components, when the vapor containment space of the underground storage tank is subjected to a non-zero gauge pressure. (Note: leak detection solution will detect leaks only when positive gauge pressure exists.) The absence of liquid leaks may be verified by visual inspection for seepage or drips.

### **3.7 Materials Compatibility with Fuel Blends**

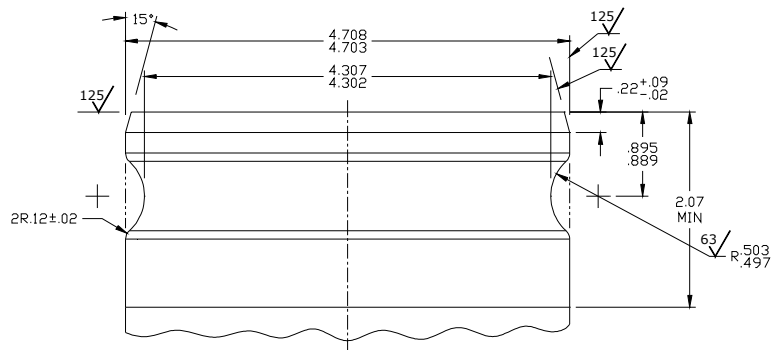
Vapor recovery systems and components shall be compatible with any and all fuel blends in common use in California, including seasonal changes, and approved for use as specified in title 13, CCR, section 2260 et seq. Applicants for certification may request limited certification for use with only specified fuel blends. Such fuel-specific certifications shall clearly specify the limits and restrictions of the certification.

**Figure 3A**  
**Phase I Product Adaptor Cam and Groove Specification**



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS
.XXX ± .005
.XX ± .01
ANGLES ± 0.5°

**Figure 3B**  
**Phase I Vapor Recovery Adaptor Cam and Groove Specification**



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS
.XXX ± .005
.XX ± .02
ANGLES ± 0.5°

BASED ON  
 COMMERCIAL ITEM DESCRIPTION  
 CID A-A-59326  
 COUPLING HALF, MALE

#### 4. PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ALL PHASE II VAPOR RECOVERY SYSTEMS

Table 4-1 summarizes the Phase II Performance Standards and Specifications applicable to all Phase II vapor recovery systems. Phase II vapor recovery systems shall be used only in facilities equipped with a certified Phase I system. Phase II systems are subject to all of the standards and specifications in Section 3, as well as those in any other applicable section.

**Table 4-1**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II VAPOR RECOVERY SYSTEMS**  
(table has been re-organized)

Performance Type	Requirement	Sec.	Std Spec.	Test Procedure
Phase II Emission Factor Includes: Refueling and Vent Emissions Pressure-Related Fugitives	Summer Fuel: 95% Efficiency and $HC \leq 0.38$ pounds/1,000 gallons Winter Fuel: 95% Efficiency or $HC \leq 0.38$ pounds/1,000 gallons	4.1	Std.	TP-201.2 TP-201.2A TP-201.2F
Static Pressure Performance	In accordance with Section 4.2	4.2	Std.	TP-201.3
Spillage Including Drips from Spout	$\leq 0.24$ <u>0.05</u> pounds/1,000 gallons	4.3	Std.	TP-201.2C
ORVR Compatibility	Interaction when Refueling ORVR Vehicles Shall Meet the applicable Efficiency or Emission Standard, Including ORVR Penetrations to 80%	4.1 4.4	Std.	Approved Procedure Developed by Mfg.
Liquid Retention Nozzle "Spitting"	$\leq 100$ ml/1,000 gallons $\leq 1.0$ ml per nozzle per test	4.8	Std.	TP-201.2E
Liquid Removal Systems	Capable of Removing 5 ml/ gal. (average)	4.9	Std.	TP-201.6
<u>ISD</u>	<u>See Section 9</u>	<u>9</u>	<u>Std.</u>	<u>TP-201.2I</u>
Phase II Compatibility with Phase I Systems	Phase II System Shall Not Cause Excess Emissions From Phase I Operations	4.5	Spec.	Testing and Eng. Eval.
UST Pressure Criteria (30 day rolling average)	Daily Average Pressure $\leq +0.25$ in. H <sub>2</sub> O Daily High Pressure $\leq +1.50$ in. H <sub>2</sub> O	4.6	Spec.	TP-201.7
Nozzle Criteria Each Phase II Nozzle Shall:	Post-Refueling Drips $\leq 3$ Drops/Refueling Have an OD $\leq 0.840$ inches for 2.5 inches Be capable of fueling any vehicle that can be fueled with a conventional nozzle	4.7	Spec.	TP-201.2D Engineering Evaluation

**Table 4-1 (continued)**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II VAPOR RECOVERY SYSTEMS**

<b>Performance Type</b>	<b>Requirement</b>	<b>Sec.</b>	<b>Std Spec.</b>	<b>Test Procedure</b>
Nozzle/Dispenser Compatibility	Vapor Check Valve Closed When Hung Hold-open Latch Disengaged When Hung	4.10	Spec.	Testing and Eng. Eval.
Unihose MPD Configuration	One Hose/Nozzle per Dispenser Side	4.11	Spec.	Testing and Eng. Eval.
Phase II Vapor Riser	Minimum 1" Nominal ID	4.12	Spec.	Testing and Eng. Eval.
Vapor Return Piping	No liquid or fixed blockage Minimum 3" Nominal ID after first manifold Recommended slope 1/4" per foot Minimum slope 1/8" per foot	4.12	Spec.	Testing and Eng. Eval.
<u>Vapor Return Piping</u>	Rigid piping, or equivalent <u>Bend radius exceeds 6 feet</u>	4.12	Spec.	TP-201.2G
Vapor Return Pipe Runs	The Maximum Allowable Lengths of Pipe Runs Shall Be Established During the Certification Process	4.12	Spec.	Testing and Eng. Eval.
Liquid Condensate Traps	Shall have Automatic Evacuation System	4.13	Spec.	Testing and Eng. Eval.
Connectors and Fittings	No Indication of Vapor Leaks With Liquid Leak Detection Solution (LDS) or Bagging	4.14	Spec.	LDS or Bagging

#### **4.1 Phase II Emission Factor/Efficiency**

4.1.1 The Hydrocarbon emission factor and/or efficiency for Phase II vapor recovery systems shall be determined as follows:

When testing conducted with gasoline meeting the requirements for summer fuel:

95% Efficiency and  
Hydrocarbon emission factor not to exceed 0.38 pounds/1,000 gallons.

When testing conducted with gasoline meeting the requirements for winter fuel:

95% Efficiency or  
Hydrocarbon emission factor not to exceed 0.38 pounds/1,000 gallons.

The emission factor shall demonstrate compliance with the standard when calculated for each of these test populations:

The entire population of 200 vehicles as defined in TP-201.2A  
The vehicles defined as "ORVR vehicles" and  
The vehicles defined as "non-ORVR vehicles."

The efficiency shall demonstrate compliance with the standard when calculated for the vehicles identified as "non-ORVR."

- 4.1.2 The emission factor and/or efficiency shall be determined in accordance with TP-201.2 (Efficiency and Emission Factor for Phase II Systems) and shall include all refueling emissions, underground storage tank vent emissions and pressure-related fugitive emissions. Pressure-related fugitive emissions shall be determined in accordance with TP-201.2F (Pressure-Related Fugitive Emissions). Phase II systems that have underground storage tank (UST) pressures sufficient to cause potential fugitive emissions that exceed fifty percent (50%) of the maximum allowable emission factor shall not be certified.

## 4.2 Static Pressure Performance

The static pressure performance of Phase II systems, including the associated Phase I system, shall be determined in accordance with TP-201.3 (Determination of 2 Inch WC Static Pressure Performance of Vapor Recovery Systems of Dispensing Facilities).

- 4.2.1 All Phase II vapor recovery systems shall be capable of meeting the performance standard in accordance with Equation 4-1 or 4-2.
- 4.2.2 For Phase II Balance Systems, the minimum allowable five-minute final pressure, with an initial pressure of two (2.0) inches H<sub>2</sub>O, shall be calculated as follows:

[Equation 4-1]

$$\begin{aligned}
 P_f &= 2e^{\frac{-760.490}{V}} && \text{if } N = 1-6 \\
 P_f &= 2e^{\frac{-792.196}{V}} && \text{if } N = 7-12 \\
 P_f &= 2e^{\frac{-824.023}{V}} && \text{if } N = 13-18 \\
 P_f &= 2e^{\frac{-855.974}{V}} && \text{if } N = 19-24 \\
 P_f &= 2e^{\frac{-888.047}{V}} && \text{if } N > 24
 \end{aligned}$$

Where:

N = The number of affected nozzles. For manifolded systems, N equals the total number of nozzles. For dedicated plumbing configurations, N equals the number of nozzles serviced by the tank being tested.

$P_f$  = The minimum allowable five-minute final pressure, inches H<sub>2</sub>O  
 $V$  = The total ullage affected by the test, gallons  
 $e$  = A dimensionless constant approximately equal to 2.718  
 $2$  = The initial starting pressure, inches H<sub>2</sub>O

4.2.3 For Phase II Vacuum Assist Systems, the minimum allowable five-minute final pressure, with an initial pressure of two (2.0) inches H<sub>2</sub>O, shall be calculated as follows:

[Equation 4-2]

$$\begin{aligned}
 P_f &= 2e^{\frac{-500.887}{V}} && \text{if } N = 1-6 \\
 P_f &= 2e^{\frac{-531.614}{V}} && \text{if } N = 7-12 \\
 P_f &= 2e^{\frac{-562.455}{V}} && \text{if } N = 13-18 \\
 P_f &= 2e^{\frac{-593.412}{V}} && \text{if } N = 19-24 \\
 P_f &= 2e^{\frac{-624.483}{V}} && \text{if } N > 24
 \end{aligned}$$

Where:

$N$  = The number of affected nozzles. For manifolded systems,  $N$  equals the total number of nozzles. For dedicated plumbing configurations,  $N$  equals the number of nozzles serviced by the tank being tested.  
 $P_f$  = The minimum allowable five-minute final pressure, inches H<sub>2</sub>O  
 $V$  = The total ullage affected by the test, gallons  
 $e$  = A dimensionless constant approximately equal to 2.718  
 $2$  = The initial starting pressure, inches H<sub>2</sub>O

4.2.4 Under no circumstances shall Phase II components be partially or completely immersed in water to check for pressure integrity.

### 4.3 Spillage

The Executive Officer shall not certify vapor recovery systems that cause excessive spillage.

4.3.1 Spillage shall be determined in accordance with TP-201.2C (Spillage from Phase II Systems). The emission factor for spillage shall not exceed ~~0.24~~ 0.05 pounds/1000 gallons dispensed, for each of the following three categories:

All refueling events;  
 Refueling operations terminated before activation of the primary shutoff;  
 and  
 Refueling events terminated by activation of the primary shutoff.

- 4.3.2 The number of self-service refueling operations observed during certification testing of any system for spillage shall be not less than:  
500 ~~4,000~~ refueling operations [not including topoffs]; and  
200 ~~400~~ fill-ups [terminated by full tank shut-off, not including topoffs].
- 4.3.3 Increased spillage resulting from one top-off following the first activation of the automatic (primary) shutoff mechanism shall be subjected to failure mode testing. Nozzles that result in excessive spillage following one top off shall not be certified.

#### **4.4 Compatibility of Phase II Systems with Vehicles Equipped with ORVR Systems**

- 4.4.1 When refueling vehicles equipped with onboard refueling vapor recovery (ORVR), the Phase II system shall meet the criteria as specified in section 4.1.
- 4.4.2 Compatibility shall be demonstrated for typical and worst case situations and vehicle populations, up to and including 80% ORVR-equipped vehicles. Actual vehicles shall be used whenever feasible. Simulations may be proposed for specific demonstrations. Any ORVR simulation protocols shall be approved by the Executive Officer prior to conducting the test.
- 4.4.3 The system manufacturer shall be responsible for developing a procedure by which compatibility can be demonstrated. This procedure is subject to engineering evaluation by the Executive Officer; if it is deemed inadequate and/or unusable, the certification application shall be deemed unacceptable.

#### **4.5 Compatibility of Phase II Systems with Phase I Systems**

- 4.5.1 Phase II vapor recovery systems shall not cause excess emissions from Phase I systems. Emissions resulting from Phase I operations which are attributable to the design or anticipated operation of the Phase II system shall not be discounted when determining the adequacy of the entire vapor recovery system.
- 4.5.2 Applicants for certification may, as a performance specification, limit the type of equipment with which their system is compatible. Any such specification shall become a condition of certification.

#### **4.6 Underground Storage Tank Pressure Criteria**

Phase II systems that have underground storage tank (UST) pressures sufficient to cause potential fugitive emissions that exceed fifty percent (50%) of the maximum allowable emission factor shall not be certified. In addition, the following criteria shall apply to all Phase II systems.

- 4.6.1 The vapor recovery system pressure data shall be evaluated so that periods during which system pressure changes directly attributable to Phase I

equipment or operations that do not comply with Sections 4.1.2 and/or 4.1.3 of CP-204 are not used to determine failure of the Phase II system to meet the system pressure criteria.

4.6.2 If the vapor recovery system pressure does not deviate from atmospheric pressure except for those excursions attributable to Phase I operations, the integrity of the vapor recovery system shall be presumed to be inadequate.

4.6.3 The daily average pressure shall be computed as follows:

Zero and negative pressure shall be computed as zero pressure; and  
Time at positive and zero pressures shall be included in the calculation.  
(Example: 6 hours at +1.0 inches H<sub>2</sub>O and 18 hours at -1.0 inches H<sub>2</sub>O yields an average daily pressure of 0.25 inches H<sub>2</sub>O.)

4.6.4 The daily high pressure shall be computed as follows:

Zero and negative pressure shall be computed as zero pressure;  
Time at positive and zero pressures shall be included in the calculation;  
The average positive pressure for each hour shall be calculated; and  
The highest hour is the daily high pressure for the day.

4.6.5 A rolling 30 day average of the daily average pressures and the daily high pressures for each day shall be calculated by averaging the most current daily value with the appropriate values for the previous 29 days. These 30-day rolling averages shall meet the following criteria:

The daily average pressure shall not exceed +0.25 inches H<sub>2</sub>O.  
The daily high pressure shall not exceed +1.5 inches H<sub>2</sub>O.

4.6.6 Pressure readings shall be taken in accordance with TP-201.7 (Continuous Pressure Monitoring). Other methods of data collection and analysis may be used with prior approval of the Executive Officer.

#### **4.7 Nozzle Criteria**

4.7.1 Each vapor recovery nozzle shall be capable of refueling any vehicle that complies with the fillpipe specifications and can be fueled by a conventional nozzle.

4.7.2 Each vapor recovery nozzle shall be "dripless," meaning that no more than three drops shall occur following each refueling operation. This shall be determined in accordance with TP-201.2D (Post-Fueling Drips from Nozzles).

4.7.3 Each vapor recovery nozzle shall comply with the following:

- (a) The terminal end shall have a straight section of at least 2.5 inches (6.34 centimeters) in length;
- (b) The outside diameter of the terminal end shall not exceed 0.840 inch (2.134 centimeters) for the length of the straight section; and

- (c) The retaining spring or collar shall terminate at least 3.0 inches (7.6 centimeters) from the terminal end.

4.7.4 Additional nozzle criteria are contained in Sections 5 and 6.

4.7.5 A minimum of 10 nozzles must be tested.

#### **4.8 Liquid Retention**

4.8.1 Liquid retention in the nozzle and vapor path on the atmospheric side of the vapor check valve shall not exceed 100 ml per 1,000 gallons. This shall be determined in accordance with TP-201.2E (Gasoline Liquid Retention in Nozzles and Hoses).

4.8.2 Nozzle “spitting” shall not exceed 1.0 ml per nozzle per test and shall be determined in accordance with TP-201.2E (Gasoline Liquid Retention in Nozzles and Hoses).

4.8.3 The number of self-service refueling operations observed during certification testing of any system for liquid retention shall be not less than:

10 refueling operations per nozzle (not including topoffs); and  
4 fill-ups (terminated by automatic shut-off, not including topoffs).

4.8.4 A minimum of 10 nozzles must be tested.

#### **4.9 Liquid Removal Systems**

Liquid removal systems are designed to evacuate liquid from the vapor passage of the hose. Such systems are required in configurations that would otherwise be subject to liquid blockage that creates increased emissions.

4.9.1 The liquid removal rate shall be determined in accordance with TP-201.6 (Determination of Liquid Removal of Phase II Vapor Recovery Systems of Dispensing Facilities). The minimum removal rate, averaged over a minimum of 4 gallons, shall equal or exceed 5 ml per gallon. The minimum dispensing rate for this requirement shall be specified during the certification process.

#### **4.10 Nozzle/Dispenser Compatibility**

The nozzle and dispenser shall be compatible as follows:

4.10.1 The nozzle and dispenser shall be designed such that the vapor check valve is in the closed position when the nozzle is properly hung on the dispenser.

4.10.2 The nozzle and dispenser shall be designed such that the nozzle cannot be hung on the dispenser with the nozzle valves in the open position.

#### **4.11 Unihose MPD Configuration**

There shall be only one hose and nozzle for dispensing gasoline on each side of a multi-product dispenser (MPD). This shall not apply to facilities installed prior to April 1, 2003 unless the facility replaces more than 50 percent of the dispensers. Facility modifications that meet the definition of "major modification" for a Phase II system in D-200 trigger the unihose requirement as the facility is considered a "new installation". Exception: dispensers which must be replaced due to damage resulting from an accident or vandalism may be replaced with the previously installed type of dispenser.

#### **4.12 Vapor Return ~~Path~~Piping**

The requirements of Sections 4.12.1 through 4.13.2 for the vapor return piping and, if applicable, condensate traps, from the dispenser riser to the underground storage tank, shall apply to any facility installed after ~~the effective date of this procedure~~ April 1, 2003.

- 4.12.1 The vapor return path from any fueling point to the underground storage tank shall be free of liquid blockage.
- 4.12.2 The Phase II riser shall have a minimum nominal internal diameter of one inch (1" ID). The connection between the Phase II riser and the dispenser shall be made with materials listed for use with gasoline, and shall have a minimum nominal 1" ID.
- 4.12.3 All new vapor return piping shall have a minimum nominal internal diameter of three inches (3" ID) from the point of the first manifold to the storage tank, including the float vent valve, if applicable. Facilities permitted by a local district prior to the adoption date of this procedure shall be required to meet the minimum three inch diameter standard only upon facility modifications requiring exposing at least 50 percent of the underground vapor return piping.
- 4.12.4 Wherever feasible, the recommended minimum slope of the vapor return piping, from the dispensers to the tank, shall be at least one-fourth (1/4) inch per foot of run. The minimum slope, in all cases, shall be at least one-eighth (1/8) inch per foot of run.
- 4.12.5 The vapor return piping shall be constructed of rigid piping (as defined in D-200), or shall be contained within rigid piping, or shall have an equivalent method, approved by the Executive Officer, to ensure that proper slope is achieved and maintained. (Note: this does not apply to flexible connectors at potential stress points, such as storage tanks, dispensers, and tank vents.) Rigidity shall be determined in accordance with TP-201.2G (Bend Radius Determination for Underground Storage Tank Vapor Return Piping).
- 4.12.6 The Executive Officer shall determine, by testing and/or engineering evaluation, the maximum allowable length of vapor return piping for the system.

#### **4.13 Liquid Condensate Traps**

Liquid condensate traps (also known as knockout pots and thief ports) are used to keep the vapor return piping clear of liquid when it is not possible to achieve the necessary slope from the dispenser to the underground storage tank.

4.13.1 Liquid condensate traps shall be used only when the minimum slope requirements of 1/8" per foot of run cannot be met due to the topography.

4.13.2 When condensate traps are installed, they shall be:

- (a) certified by CARB;
- (b) maintained vapor tight;
- (c) accessible for inspection upon request;
- (d) capable of automatic evacuation of liquid; and
- (e) equipped with an alarm system in case of failure of the evacuation system.

#### **4.14 Connections and Fittings**

All connections, fittings, or components not specifically certified with an allowable leakrate shall not leak. Vapor leaks may be determined by the use of commercial leak detection solution, or by bagging individual components, when the vapor containment space of the underground storage tank is subjected to a non-zero gauge pressure. (Note: leak detection solution will detect vapor leaks only when a positive gauge pressure exists). The absence of liquid leaks may be verified by visual inspection for seepage or drips.

## 5. PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO BALANCE VAPOR RECOVERY SYSTEMS

Table 5-1 summarizes the performance standards and specifications specifically applicable to Phase II Balance vapor recovery systems. These systems are also subject to all of the standards and specifications in Sections 3 and 4, and the applicable requirements in Sections 7 and 8.

**Table 5-1**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO PHASE II BALANCE VAPOR RECOVERY SYSTEMS**

Performance Type	Requirement	Sec.	Std Spec.	Test Procedure
Nozzle Criteria Each Balance Nozzle Shall:	Have an Insertion Interlock Be Equipped with a Vapor Valve	5.1	Spec.	Testing and Eng. Eval.
Insertion Interlock	Verification of No Liquid Flow Prior to Bellows Compression	5.1	Spec.	Testing and Eng. Eval.
Vapor Check Valve Leakrate	$\leq 0.07$ CFH at 2.0 inches H <sub>2</sub> O	5.1	Spec.	TP-201.2B
Bellows Insertion Force	Pounds (force) to Retaining Device Specified by Applicant and Verified During Certification Testing	5.1	Spec.	Testing and Eng. Eval.
Nozzle Pressure Drop	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.08$ inches H <sub>2</sub> O	5.2	Std.	TP-201.2J
Hose Pressure Drop [Including Whip Hose]	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.09$ inches H <sub>2</sub> O	5.2	Std.	TP-201.2J
Breakaway Pressure Drop	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.04$ inches H <sub>2</sub> O	5.2	Std.	TP-201.2J
Dispenser Pressure Drop	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.08$ inches H <sub>2</sub> O	5.2	Std.	TP-201.2J
Swivel Pressure Drop	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.01$ inches H <sub>2</sub> O	5.2	Std.	TP-201.2J
Pressure Drop Phase II Riser to Tank [Including Vapor Return Line Impact Valve]	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.05$ inches H <sub>2</sub> O	5.2	Std.	TP-201.4
Pressure Drop from Nozzle to UST	$\Delta P$ at 60 CFH of N <sub>2</sub> $\leq 0.35$ inches H <sub>2</sub> O $\Delta P$ at 80 CFH of N <sub>2</sub> $\leq 0.62$ inches H <sub>2</sub> O	5.2	Std.	TP-201.4

## 5.1 Balance Nozzle Criteria

Nozzles for use with balance systems shall comply with all of the criteria in Section 4.7, as well as all the criteria below.

- 5.1.1 Each balance nozzle shall have an insertion interlock designed to prevent the dispensing of fuel unless there is an indication that the nozzle is engaged in the fillpipe (i.e., the nozzle bellows is compressed). The performance specifications for the insertion interlock mechanism shall be established during the certification process.
- 5.1.2 Each balance nozzle shall be equipped with a vapor valve. The leakrate for the vapor valve shall not exceed 0.07 CFH at a pressure of 2.0 inches H<sub>2</sub>O.
- 5.1.3 The force necessary to compress the nozzle bellows to the retaining device, or a specified distance, shall be specified by the applicant for certification and verified during certification testing. The applicant will include a procedure to test the nozzle bellows compression force in the certification application.

## 5.2 Dynamic Pressure Drop Criteria for Balance Systems

- 5.2.1 The dynamic pressure drop for balance systems shall be established in accordance with TP-201.4 (Dynamic Back Pressure). The dynamic pressure drop standards from the tip of the nozzle spout to the underground storage tank, with the Phase I vapor poppet open, shall not exceed the following:

0.35 inches H<sub>2</sub>O at a flowrate of 60 CFH of Nitrogen; and  
0.62 inches H<sub>2</sub>O at a flowrate of 80 CFH of Nitrogen.

- 5.2.2 The dynamic pressure drop for balance system components, measured in accordance with TP-201.2J (Pressure Drop Bench Testing of Vapor Recovery Components), shall not exceed the following:

Nozzle:	0.08 inches H <sub>2</sub> O
Hose (Including Whip Hose):	0.09 inches H <sub>2</sub> O
Breakaway:	0.04 inches H <sub>2</sub> O
Dispenser:	0.08 inches H <sub>2</sub> O
Swivel:	0.01 inches H <sub>2</sub> O

The dynamic pressure drop for the balance system vapor return line, including the impact valve, shall not exceed the following:

Phase II Riser to UST: 0.05 inches H<sub>2</sub>O

The applicant may request to be certified to a dynamic pressure lower than those specified above. This shall be specified in the application and verified during certification testing.

## 6. PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ALL ASSIST VAPOR RECOVERY SYSTEMS

Table 6-1 summarizes the performance standards and specifications specifically applicable to Phase II Assist vapor recovery systems. These systems are also subject to all of the standards and specifications in Sections 3, 4 and the applicable requirements in Sections 7 and 8.

**Table 6-1**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II VACUUM ASSIST SYSTEMS**

Performance Type	Requirement	Sec.	Std. Spec.	Test Procedure
Nozzle Criteria Each Assist Nozzle Shall:	Possess a Mini-Boot Have an Integral Vapor Valve	6.1	Spec.	Testing and Eng. Eval.
Nozzle Vapor Valve Leakrate	$\leq 0.038$ CFH at +2.0 inches H <sub>2</sub> O $\leq 0.10$ CFH at -100 inches H <sub>2</sub> O	6.1	Spec.	TP-201.2J
Nozzle Pressure Drop Specifications $\Delta P$ at Specified Vacuum Level	Specified by Applicant and Verified During the Certification Process	6.1	Spec.	TP-201.2B
Maximum Air to Liquid Ratio	1.00 (without processor) 1.30 (with processor)	6.2	Std.	TP-201.5
Air to Liquid Ratio Range	Specified by Applicant and Verified During the Certification Process	6.2	Spec.	TP-201.5

### 6.1 Nozzle Criteria

- 6.1.1 Nozzles for use with assist systems shall comply with all of the criteria in Section 4.7, as well as all the criteria below.
- 6.1.2 Each assist nozzle shall be equipped with a mini-boot that both allows for a lower A/L ratio and minimizes the quantity of liquid gasoline exiting the fillpipe during a spitback event.
- 6.1.3 Each assist nozzle shall be equipped with a vapor valve. The leakrate for the vapor valve shall not exceed the following:
  - 0.038 CFH at a pressure of +2.0 inches H<sub>2</sub>O; and
  - 0.10 CFH at a vacuum of -100 inches H<sub>2</sub>O.
- 6.1.4 The nozzle pressure drop shall be specified by the applicant and verified during the certification process.

## 6.2 Air to Liquid Ratio

The air to liquid (A/L) ratio shall be specified by the applicant and verified during the certification process in accordance with TP-201.5 (Air to Liquid Volume Ratio). The maximum A/L shall not exceed the following:

- 1.00 (without processor); and
- 1.30 (with processor).

## 7. PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO ASSIST SYSTEMS UTILIZING A CENTRAL VACUUM UNIT

Table 7-1 summarizes the performance standards and specifications specifically applicable to Phase II Assist vapor recovery systems utilizing a Central Vacuum Unit. These systems are also subject to all of the standards and specifications in Sections 3, 4, 6 and, if applicable, Section 8.

**Table 7-1**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II ASSIST SYSTEMS**  
**UTILIZING A CENTRAL VACUUM UNIT**

Performance Type	Requirement	Sec.	Std. Spec.	Test Procedure
Specification of Minimum and Maximum Vacuum Levels	Specified by Applicant and Verified During the Certification Process	7.1	Spec.	Testing and Eng. Eval.
Number of Refueling Points Per Vacuum Device	Specified by Applicant and Verified During the Certification Process; and Failure Mode Testing	7.2	Spec.	TP-201.5

### 7.1 Vacuum Levels Generated by the Collection Device

The normal operating range of the system shall be specified by the applicant and verified during the certification process, and the maximum and minimum vacuum levels shall be specified in the certification Executive Order. The applicant may propose failure mode testing to extend the limits of the operating range.

### 7.2 Maximum Number of Refueling Points per Vacuum Device

The maximum number of refueling points that can be adequately associated with the vacuum device, including meeting the A/L limits, shall be specified by the applicant and verified during certification testing. The test shall be conducted with all of the refueling points except one using the same fuel grade, and the refueling point on which the effectiveness is being tested using a different fuel grade. An engineering evaluation followed by certification testing shall demonstrate the system's ability to meet the required A/L ratio and/or emission factor with a self-adjusting submersible turbine pump (STP).

**8. PHASE II PERFORMANCE STANDARDS AND SPECIFICATIONS APPLICABLE TO SYSTEMS UTILIZING A DESTRUCTIVE OR NON-DESTRUCTIVE PROCESSOR**

Tables 7-1 and 8-2 summarize the performance standards and specifications specifically applicable to Phase II vapor recovery systems utilizing a processor. These systems are also subject to all of the standards and specifications in Sections 3 and 4 and, the applicable of Sections 5, 6, and 7.

**Table 8-1**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II SYSTEMS**  
**UTILIZING A DESTRUCTIVE PROCESSOR**

<b>Performance Type</b>	<b>Requirement</b>	<b>Sec.</b>	<b>Std. Spec.</b>	<b>Test Procedure</b>
Hazardous Air Pollutants (HAPS) from the processor	HAPS from the Processor Shall Not Exceed these Limits: 1,3-Butadiene: 1.2 lbs/year Formaldehyde: 36 lbs/year Acetaldehyde: 84 lbs/year	8.1, 8.2	Std.	TP-201.2H
Maximum HC Rate from Processor	≤ 5.7 lb/1,000 gallons (in breakdown mode)	8.3	Spec.	Testing and Eng. Eval.
Typical Load on Processor	Specified by Applicant and Verified during the Certification Process	8.4	Spec.	Testing and Eng. Eval.
Processor Operation Time	Specified by Applicant and Verified during the Certification Process	8.5	Spec.	Testing and Eng. Eval.

**Table 8-2**  
**Phase II Performance Standards and Specifications**  
**APPLICABLE TO ALL PHASE II SYSTEMS**  
**UTILIZING A NON-DESTRUCTIVE PROCESSOR**

<b>Performance Type</b>	<b>Requirement</b>	<b>Sec.</b>	<b>Std. Spec.</b>	<b>Test Procedure</b>
Maximum HC Rate from Processor	≤ 5.7 lb/1,000 gallons (in breakdown mode)	8.3	Spec.	Testing and Eng. Eval.
Typical Load on Processor	Specified by Applicant and Verified during the Certification Process	8.4	Spec.	Testing and Eng. Eval.
Processor Operation Time	Specified by Applicant and Verified during the Certification Process	8.5	Spec.	Testing and Eng. Eval.

### **8.1 Processor Emission Factors**

The emission factors shall be established in accordance with TP-201.2 (Efficiency and Emission Factor for Phase II Systems).

### **8.2 Hazardous Air Pollutants from Destructive Processors**

Hazardous Air Pollutants (HAPS) from facilities using the processors shall not exceed the following limits:

1,3-Butadiene:	1.2 pounds per year
Formaldehyde:	36 pounds per year
Acetaldehyde:	84 pounds per year

The emission factor shall be established in accordance with TP-201.2H (Determination of Hazardous Air Pollutants from Vapor Recovery Processors).

### **8.3 Maximum Hydrocarbon Feedrate from the Processor**

The maximum Hydrocarbon feedrate from the processor, in breakdown mode, shall not exceed 5.7 pounds per 1,000 gallons.

### **8.4 Typical Load on the Processor**

The typical load on the processor shall be identified by the applicant and verified during the certification process, and shall be included in the specifications in the certification Executive Order.

### **8.5 Processor Operation Time**

The typical processor operation time shall be identified by the applicant and verified during the certification process, and shall be included in the specifications in the certification Executive Orders.

## **~~9. ADDITIONAL REQUIREMENTS OF CERTIFICATION~~**

### **~~9.1 Financial Responsibility~~**

~~The adequacy of the (1) methods of distribution, (2) replacement parts program, (3) financial responsibility of the applicant and/or manufacturer, and (4) other factors affecting the economic interests of the system purchaser shall be evaluated by the Executive Officer and determined by him or her to be satisfactory to protect the purchaser. A determination of financial responsibility by the Executive Officer shall not be deemed to be a guarantee or endorsement of the manufacturer or applicant.~~

~~Each applicant submitting a system and/or component for certification shall be charged fees not to exceed the actual cost of evaluating and testing the system to determine whether it qualifies for certification. The applicant is required to demonstrate ability to pay the cost of testing prior to certification and performance~~

~~testing. This may take the form of posting a bond of not less than \$20,000. An Executive Order certifying the system shall not be issued until the CARB certification fee has been paid in full.~~

## **~~9.2 Warranty~~**

~~The requirements of this section shall apply with equal stringency both to the original applicant and to rebuilders applying for certification. For systems that include components not manufactured by the applicant, the applicant shall provide information that shows that all components meet the following requirements.~~

~~9.2.1 The applicant and/or manufacturer of vapor recovery system equipment shall provide a warranty for the vapor recovery system and components, including all hanging hardware, to the initial purchaser and any subsequent purchaser within the warranty period. This warranty shall include the ongoing compliance with all applicable performance standards and specifications. The applicant and/or manufacturer may specify that the warranty is contingent upon the use of trained installers.~~

~~9.2.2 The minimum warranty shall be for one year from the date of installation of all systems and components. The applicant may request certification for a warranty period exceeding the minimum one-year requirement.~~

~~9.2.3 The manufacturer of any vapor recovery system or component shall affix a warranty tag to certified equipment that shall be removed only by the owner/operator of the vapor recovery equipment. The tag shall contain at least the following information:~~

- ~~(a) Notice of warranty period;~~
- ~~(b) Date of manufacture, or where date is located on component;~~
- ~~(c) Shelf life of equipment or sell-by date, if applicable;~~
- ~~(d) A statement that the component was factory tested and met all applicable performance standards and specifications; and~~
- ~~(e) A listing of the performance standards and/or specifications to which it was certified.~~

~~9.2.4 The Executive Officer shall certify only those systems which, on the basis of an engineering evaluation of such system's component qualities, design, and test performance, can be expected to comply with such system's certification conditions over the one-year warranty period specified above.~~

## **~~9.3 Installation, Operation and Maintenance of the System.~~**

~~Systems requiring unreasonable maintenance or inspection/maintenance frequencies, as determined by the Executive Officer, shall not be certified. The manufacturer of any vapor recovery system or component shall be responsible for developing manual(s) for all installation, operation and maintenance procedures. This manual(s) shall be reviewed during the certification process and the certification shall not be issued until the Executive Officer has approved the manual(s).~~

- ~~9.3.1 The manual(s) shall include all requirements for the proper installation of the system and/or component. The manual(s) shall include recommended maintenance and inspection procedures and equipment performance procedures, including simple tests the operator can use to verify that the system or component is operating in compliance with all applicable requirements. The Executive Officer may require the inclusion of additional procedures.~~
- ~~9.3.2 No changes shall be made to CARB-approved manuals without the Executive Officer's prior written approval.~~
- ~~9.3.3 The equipment manufacturer shall be responsible for taking all reasonable and necessary steps to ensure that, at the time the system or component is installed, the owner/operator of the facility is provided with a copy of the appropriate manual(s) and any training specified in the applicable Executive Order.~~

#### **9.4 Identification of System Components**

- ~~9.4.1 All components for vapor recovery systems shall be permanently identified with the manufacturer's name, part number, and a unique serial number. This requirement does not apply to replacement subparts of the primary component. Specific types of components may be exempted from this requirement if the Executive Officer determines, in writing, that this is not feasible.~~
- ~~9.4.2 Nozzle serial numbers shall be permanently affixed to, or stamped on, the nozzle body and easily accessible for inspection. The location of the serial number shall be evaluated by the Executive Officer prior to certification.~~

### **910. IN-STATION DIAGNOSTIC SYSTEMS**

#### **910.1 General Requirements**

- 910.1.1 All GDF vapor recovery systems, unless specifically exempted, shall be equipped with an In-Station Diagnostic (ISD) system. Gasoline dispensing facilities that dispense less than or equal to 600,000 gallons per year are exempted from ISD requirements.
- 910.1.2 All GDF vapor recovery systems shall be equipped with an ISD system or device that has the capability to automatically prohibit the dispensing of fuel and has the capability to automatically inform the station operator in the event of either a malfunction, failure, or degradation of the system as defined below in Section 910.2.
- 910.1.3 All ISD systems shall be equipped with an RS232 port to remotely access ISD status information using standardized software.

- 940.1.4 The ISD manufacturer shall provide a means of testing and calibrating the sensors or devices installed on the GDF vapor recovery ISD system, including procedures for verifying that the ISD system operates properly. The means of testing and calibration shall be verified and subjected to failure mode testing during the certification process.
- 940.1.5 Personnel trained and certified by the Executive Order certification holder, ISD manufacturers, or California Contractors State License Board shall test and calibrate the installed vapor recovery ISD system sensors or devices annually, at a minimum, with test equipment calibrated to National Institute of Standards and Technology-traceable standards. The minimum annual calibration frequency requirement may be waived and replaced with a frequency to be determined during certification testing if the ISD system manufacturer demonstrates equivalent self testing and automatic calibration features. All vapor recovery ISD system sensors or devices not performing in conformance with the manufacturer's specifications shall be promptly repaired or replaced.
- 940.1.6 Subject to the Executive Officer approval, other monitoring strategies may be used provided the manufacturer provides a description of the strategy and supporting data showing such strategy is equivalent to these requirements. Information such as monitoring, reliability, and timeliness shall be included.
- 940.1.7 The vapor recovery ISD system shall include self-testing including the ISD system and sensors that will be verified during the certification process.
- 940.1.8 The ISD system shall maintain an electronic archive of monthly reports for a period of 12 months and an archive of daily reports for the last rolling 365 days.
- 940.1.9 The vapor recovery ISD system shall be operational a minimum of ninety five percent (95%) of the time, based on an annual basis or prorated thereof, and shall record the percentage of ISD up-time on a daily basis.
- 940.1.10 The Executive Officer shall, during certification testing, verify that the system is capable of detecting failures (of a size defined in each subsection, below) with at least a 95% probability while operating at no more than a 1% probability of false alarms. A false alarm occurs when the ISD system issues an alarm, but the vapor recovery system is functioning normally; i.e., the vapor recovery system is operating within the parameter limits required by CP-201 and specified in its Executive Orders.
- 940.1.11 Certification testing shall be performed in accordance with TP-201.2I (Test Procedure for In-Station Diagnostic Systems).

## **940.2 Monitoring Requirements**

### **940.2.1 Air/Liquid (A/L) Ratio Vapor Collection Monitoring**

#### **(a) Requirement**

The GDF vapor recovery ISD system shall monitor the Air to Liquid (A/L) ratio for vapor recovery systems which have A/L limits required by Section 6 and specified in their Executive Orders.

#### **(b) Malfunction Criteria – Gross Failure**

The GDF vapor recovery ISD system shall assess, on a daily basis, based on a minimum of 15 non-ORVR dispensing events, when the A/L ratio is at least 75% below the lower certified A/L ratio or at least 75% above the upper certified A/L ratio, shall activate a warning alarm, and shall record the event. This condition must be detected with a probability of 95%. If fewer than 15 non-ORVR dispensing events occur in a day, the ISD system may accumulate events over an additional day or days until a minimum of 15 non-ORVR events is reached. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling point(s). The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

For example, for a vapor recovery system that is certified to operate with an A/L ratio between 0.9 and 1.0, a failed assessment shall occur if the daily A/L ratio is less than or equal to .22 (25% of .9) or if the daily ratio is greater than or equal to 1.75 (75% more than 1.0). When the ISD system assesses two consecutive failures, the ISD system shall activate an alarm.

#### **(c) Malfunction Criteria - Degradation**

The GDF vapor recovery ISD system shall assess, on a weekly basis, based on a minimum of 30 non-ORVR dispensing events, when the A/L ratio is at least 25% below the lower certified A/L ratio or at least 25% above the upper certified A/L ratio, shall activate a warning alarm, and shall record the event. This condition must be detected with a probability of 95%. If fewer than 30 non-ORVR dispensing events occur in a week, the ISD system may accumulate events over an additional day or days until a minimum of 30 non-ORVR events is reached. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling point(s). The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

For example, for a vapor recovery system that is certified to operate with an A/L ratio between 0.9 and 1.0, a failed assessment shall occur if the weekly A/L ratio is less than or equal to .68 (75% of .9) or if the weekly ratio is greater than or equal to 1.25 (25% more than 1.0). When the ISD system assesses two consecutive failures, the ISD system shall activate an alarm.

#### 940.2.2 Balance Performance Vapor Collection Monitoring

##### (a) Requirement

The GDF vapor recovery ISD system shall monitor vapor collection performance for balance vapor recovery systems. Vapor collection performance is defined as the amount of vapor collected relative to fuel dispensed to a non-ORVR vehicle. The baseline vapor collection performance is established during certification as described in TP-201.11.

##### (b) Malfunction Criteria

The GDF vapor recovery ISD system shall assess, on a daily basis, based on a minimum of 15 non-ORVR dispensing events, when the vapor collection performance is less than 50%, shall activate a warning alarm, and shall record the event. The vapor collection performance can be monitored using flowmeters, pressure transducers, liquid sensors or any other means that indicates a 50% vapor collection decrease from the baseline. This condition must be detected with a probability of 95%. If fewer than 15 non-ORVR dispensing events occur in a day, the ISD system may accumulate events over an additional day or days until a minimum of 15 non-ORVR events is reached. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling points. The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

#### 940.2.3 Central Vacuum Unit Monitoring

##### (a) Requirement

The GDF vapor recovery ISD system shall verify that the central vacuum unit is operating within the specified range by measuring and recording the vacuum at a minimum of one reading every minute.

##### (b) Malfunction Criteria

The GDF vapor recovery ISD system shall assess, on a continuous rolling 20 minute basis, when a vacuum failure occurs as determined by the Executive Officer for each Phase II system, shall activate a

failure alarm, record the event, and prohibit fuel dispensing from the affected fueling points. This condition must be detected with a probability of 95%. The ISD system shall have the capability of re-enabling dispensing and will disable the central vacuum unit monitoring for 24 hours, and shall record that event.

#### 940.2.4 Ullage Pressure Vapor Containment Monitoring

(a) Requirement

The GDF vapor recovery ISD system shall measure and record the pressure of each UST ullage at a minimum of one reading every minute. One pressure monitoring device may be used for multiple USTs that have common vapor recovery piping.

(b) Malfunction Criteria – Gross Failure

The GDF vapor recovery ISD system shall assess, on a weekly basis, when the UST ullage pressure exceeds 1.5" wcg for at least 5% of the time, shall activate a warning alarm, and shall record the event. This condition must be detected with a probability of 95%. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling point(s). The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

(c) Malfunction Criteria – Degradation

The GDF vapor recovery ISD system shall assess, on a monthly basis, when the UST ullage pressure exceeds 0.50" wcg for at least 25% of the time, shall activate a warning alarm, and shall record the event. This condition must be detected with a probability of 95%. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling points. The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

(d) Malfunction Criteria – Pressure Integrity

The ISD system shall detect the potential for excessive rates of vapor leakage from the UST system. The ISD system shall assess, on a weekly basis, when the vapor recovery system leaks at a rate which is at least 2 times the rate allowed in section 4.2, shall activate a warning alarm, and shall record the event. This condition must be detected with a probability of 95%. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected

fueling point(s). The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

#### 940.2.5 Vapor Processing Monitoring

(a) Requirement

The GDF vapor recovery ISD system shall verify that the processor is functioning properly as specified in Section 8 and the Executive Order.

(b) Malfunction Criteria

The GDF vapor recovery ISD system shall assess, on a daily basis, when the vapor processor is malfunctioning as defined in the Executive Order, shall activate a warning alarm, and shall record the event. When two such consecutive failed assessments occur, the ISD system shall activate a failure alarm, record that event, and prohibit fuel dispensing from the affected fueling points. The ISD system shall have the capability of re-enabling dispensing, and shall record that event.

#### 940.3 Records

940.3.1 The GDF vapor recovery ISD system shall generate a monthly report which includes the following:

- (a) ISD operational time (as a percentage);
- (b) Vapor Recovery system's operating requirements;
- (c) Vapor recovery system pass time (as a percentage);
- (d) ISD monitoring requirements;
- (e) Warnings - this shall include the time and date;
- (f) Failures - this shall include the time and;
- (g) Event log describing re-enabling action taken - this shall include the time and date; and the time and date the ISD system clock was adjusted.

940.3.2 The GDF vapor recovery ISD system shall generate a monthly printout version on demand which includes the following:

- (a) ISD operational time (as a percentage);
- (b) Vapor recovery system pass time (as a percentage);
- (c) Warnings - this shall include the time and date of the last ten warnings in the selected month;
- (d) Failures - this shall include the time and date of the last ten failures in the selected month;
- (e) Event Log - this shall include the time and date of the last ten logged exception events in the selected month including re-enabling actions taken and any ISD system clock adjustments.

940.3.3 The GDF vapor recovery ISD system shall generate a daily report which includes the following:

- (a) Record of the percentage of ISD up-time on a daily basis;
- (b) Highest ullage pressure;
- (c) Lowest ullage pressure;
- (d) 75th percentile ullage pressure;
- (e) 95th percentile ullage pressure;
- (f) Daily measured values of each fueling point; and
- (g) Daily pass or fail assessment for each fueling point, and
- (h) Processor Assessment.

940.3.4 Daily reports (as outlined in Section 940.3.3) and monthly printout versions (as outlined in Section 940.3.2) shall be available for printing, on demand, at the GDF site from the integral ISD printer. Daily reports shall be available for printing for the previous 30 days. Monthly printout versions shall be available for printing for the previous 12 months.

940.3.5 The ISD system shall store the electronic records of the monthly reports, monthly printout versions, and daily reports, such that the records are maintained despite loss of power to the ISD system.

#### 940.4 Tampering Protection

The GDF vapor recovery ISD system sensors or devices shall be designed and installed in a manner designed to resist unauthorized tampering and to clearly show by visual inspection if tampering has occurred. The ISD system shall be designed and installed so that the station can not dispense fuel unless the ISD system is operating. The manufacturer shall include measures to prevent tampering of the GDF vapor recovery ISD system in the application. All tampering features are subject to Executive Officer approval.

#### 940.5 Readiness/Function Code

The GDF vapor recovery ISD system shall store a code upon first completing a full diagnostic check of all monitored components and systems. This is applicable when the GDF vapor recovery ISD system is initially installed or when power is restored.

#### 940.6 Stored Vapor Recovery System Conditions

Upon detection of a vapor recovery component or system failure the GDF vapor recovery system conditions shall be stored in computer memory. Subject to Executive Officer approval, stored GDF vapor recovery system conditions shall include, but are not limited to, the time, date, which fueling point was shut down (if applicable), and the fault code.

#### 940.7 Failure Mode Testing

The Executive Officer shall conduct, or shall contract for and observe, failure mode testing using test procedures to verify that the ISD system can detect various types of failures, record the incidence of such failures, and respond accordingly with alarms and/or by prohibiting fuel dispensing, as applicable. The ISD system shall have the capability of re-enabling dispensing, and shall record that event. Failure mode testing shall include verification that interaction with ORVR-equipped vehicles will not cause the ISD to inappropriately identify a failure condition. ISD systems with false positive determinations in excess of one percent (1%) shall not be certified.

#### 940.8 Electronic Access

The monthly and daily reports shall be made available on demand through an RS 232 serial port on a standardized data link connector. All ISD reports shall be electronically accessible with standardized software.

### **10. CERTIFICATION OF VAPOR RECOVERY SYSTEMS**

The Executive Officer shall certify only those vapor recovery systems that, based on testing and engineering evaluation of that system's design, component qualities, and performance, can be expected to comply with that system's certification over the specified warranty period.

Except as provided in Sections 18 and 19, this certification procedure should not be used to certify individual system components.

Steps and conditions of the certification process, along with the Sections of this document that describe them, are outlined below.

• Application Process	Section 11
• Engineering Evaluation of the Application	Section 12
• Vapor Recovery System Certification Testing	Section 13
• Alternate Test and Inspection Procedures	Section 14
• Documentation of Certification	Section 15
• Duration and Conditions of Certification	Section 16
• Certification Renewal	Section 17
• Amendments to Executive Orders	Section 18

Each applicant submitting a system and/or component for certification shall be charged fees not to exceed the actual cost of evaluating and testing the system to determine whether it qualifies for certification. The applicant is required to demonstrate ability to pay the cost of testing prior to certification and performance testing. Applicants may request a payment plan for testing and certification costs. Requests for a payment plan should be submitted in writing to the Executive Officer and should include the payment frequency (monthly, quarterly, etc.) and amount of each payment to meet the obligation. Failure to fulfill the conditions of payment may result in revocation of the Executive Order.

## 11. APPLICATION PROCESS

All of the information specified in the following subsections shall be submitted to the Executive Officer for an application to be evaluated. An application for certification of a Phase I or Phase II vapor recovery system may be made to the Executive Officer by any applicant.

The applicant for certification shall identify, in the preliminary application, the standard(s) or specification(s) with which the system complies, and demonstrate that the proposed system meets the primary performance standard(s) or specification(s) required by sections 3 through 8 of this Procedure. For the preliminary application, the applicant shall have performed tests for all applicable performance specifications and standards. Engineering reports of successful test results for all these tests must be included in the preliminary application. In order to expedite the application process, the Executive Officer may determine that the application is acceptable based on the results of abbreviated operational and/or efficiency/emission factor testing and spillage. Test results shall be submitted for an operational test of at least 30 days, for a test of at least 50 vehicles demonstrating adequate collection, and for at least 200 observations of spillage (including at least 40 percent fills-ups), or equivalent verification that the system is capable of meeting the performance standards and specifications. The system, as characterized by these reports, shall be subjected to an engineering analysis. If the preliminary application is deemed acceptable, the applicant shall be notified and shall expeditiously install the system for certification testing. If the preliminary application is deemed unacceptable, ~~applicants will be notified of any deficiencies within 60 days it shall be returned to the applicant with the deficiencies identified.~~ The final application shall not be deemed complete until it contains the results of all necessary testing, the approvals of other agencies, the finalized operating and maintenance manuals, and all other requirements of certification.

The manufacturer shall demonstrate, to the satisfaction of the Executive Officer, that the GDF vapor recovery ISD system complies with the performance standards under actual field conditions and simulated failures. Such demonstrations shall include the submission of test results with the certification application.

~~Applications for non-system-specific components may include only the applicable subsections as determined by the Executive Officer.~~

Applications shall be evaluated and the applicant shall be notified of the determination within the time periods indicated below. The time periods may be extended by the Executive Officer for good cause.

**Table 11-1**  
**Time Requirements for the Certification Application Process**

Action	Time	Determination	CARB Response
Preliminary Application Filed	60 days	Acceptable	Preliminary Application Accepted Test Site Approval Granted
Preliminary Application Filed	60 days	Unacceptable	<del>Preliminary Application Returned with</del> <del>Notation</del> <u>Notification</u> of Deficiencies
Application Resubmitted	30 days	Acceptable	Preliminary Re-Application Accepted Test site Approved
Application Resubmitted	30 days	Unacceptable	Initial Re-Application Returned with Notation of Deficiencies
Final Application Complete	120 days	Acceptable	Executive Officer Issues Certification Executive Order
Final Application Complete	120 days	Unacceptable	Executive Officer Denies Certification

The application shall be written and signed by an authorized representative of the applicant, and shall include all of the items listed below.

- (a) Description of Vapor Recovery System (§11.1)
- (b) Description of In-Station Diagnostics System (§11.2)
- (c) Materials Compatibility with Fuels (§11.3)
- (d) Evidence of Compatibility of the System (§11.3)
- (e) Evidence of Reliability of the System (§11.4)
- (f) Installation and Maintenance Requirements of the System (§11.5)
- (g) Evidence of Financial Responsibility of the Applicant (§11.6)
- (h) A copy of the warranty (§11.7)
- (i) Request for and information about proposed test station (§11.8)
- (j) Notification of System Certification Holder, if applicable (§11.9)
- ~~(k) Other Information such as the Executive Officer may reasonably require. (§11.10)~~
- (k) Title 17 Defects and Test Protocols (§11.10)
- (l) Challenge/Failure Modes and Test Protocols (§11.11)
- (m) If applicable; Bellows Insertion Force Specification and Test Procedure (§11.12)
- (n) Other Information such as the Executive Officer may reasonably require. (§11.13)

## **11.1 Description of Vapor Recovery System**

The application shall include a complete description of the system concept, design and operation, including, but not limited to, the following items.

- 11.1.1 Identification of critical system operating parameters
- 11.1.2 Engineering drawings of system, components, and underground piping and tank configurations for which certification is requested.
- 11.1.3 Engineering parameters for dispenser vapor system control boards and/or all vapor piping, pumps, nozzles, hanging hardware, vapor processor, etc.
- 11.1.4 Listing of components and evidence that the manufacturers of any components intended for use with the system and not manufactured by the applicant have been notified of the applicant's intent to obtain certification.
- 11.1.5 Applicable performance standards and specifications of components, specifically identifying those which exceed the minimum acceptable specifications and for which certification of superior performance is requested, and test results demonstrating compliance with these specifications.
- 11.1.6 Results of tests demonstrating that the system and components meet all the applicable performance standards. These tests shall be conducted by, or at the expense of, the applicant.
- 11.1.7 If the application is for an innovative system, the applicant shall identify the performance standard(s) or specification(s) with which the system does not comply. The applicant shall supply any necessary alternative test procedures, and the results of tests demonstrating that the system complies with the emission factor/efficiency. The applicant shall also supply test results demonstrating that the emission benefits of the innovation are greater than the consequences of failing to meet the identified performance standard or specification.
- 11.1.8 Any additional specifications of the system including, but not limited to, underground pipe sizes, lengths, fittings, volumes, material(s), etc.
- 11.1.9 Estimated retail price of the system.
- 11.1.10 For previously tested systems, identification of any and all new components and physical and operational characteristics, together with new test results obtained by the applicant.

## **11.2 Description of In-Station Diagnostics (ISD)**

The applicant shall include the following documentation with the certification application.

- 11.2.1 A written description of the functional operation of the GDF vapor recovery ISD system.
- 11.2.2 A table providing the following information shall be included for each monitored component or system, as applicable:
- (a) Corresponding fault code;
  - (b) Monitoring method or procedure for malfunction detection;
  - (c) Primary malfunction detection parameter and its type of output signal;
  - (d) Fault criteria limits used to evaluate output signal of primary parameter;
  - (e) Other monitored secondary parameters and conditions (in engineering units) necessary for malfunction detection;
  - (f) Monitoring time length and frequency of checks;
  - (g) Criteria for storing fault code;
  - (h) Criteria for notifying station operator; and
  - (i) Criteria used for determining out of range values and input component rationality checks.
- 11.2.3 A logic flowchart describing the general method of detecting malfunctions for each monitored emission-related component or system.
- 11.2.4 A written detailed description of the recommended inspection and Maintenance procedures, including inspection intervals that will be provided to the gasoline dispensing facility operator.
- 11.2.5 A written detailed description of the training plan to train and certify system testers, repairers, installers, and rebuilders.
- 11.2.6 A written description of the manufacturer's recommended quality control checks.
- 11.2.7 A written description of calibration and diagnostic checks.
- 11.2.8 A list of system components that are monitored by the ISD system and test procedures for failure mode testing. The Executive Officer may modify the list or test procedures based on an engineering evaluation. Additional procedures may be developed as necessary to verify that the system's self-check and self-test features perform accurately.

### **11.3 Compatibility**

- 11.3.1 The applicant shall submit evidence of system compatibility, including the following:
- 11.3.2 A procedure developed by the applicant for demonstrating compatibility between the Phase II vapor recovery system and ORVR-equipped vehicles shall be submitted, along with the test results demonstrating compatibility. The procedure shall comply with the provisions in Section 4.4.

- 11.3.3 Evidence demonstrating the compatibility of the Phase II system with any type of Phase I system with which the applicant wishes the Phase II system to be certified, as specified in Section 4.5. Continuous recordings of pressure recordings in the underground storage tank, as well as failure mode tests, may be used for this demonstration.
- 11.3.4 Evidence that the system can fuel any vehicle meeting state and federal fillpipe specifications and capable of being fueled by a non-vapor-recovery nozzle.
- 11.3.5 The applicant shall provide information regarding the materials specifications of all components, including evidence of compatibility with all fuels in common use in California and approved as specified in Section 3.8. If the applicant is requesting a certification for use only with specified fuel formulations, the applicant shall clearly identify, in the application, the included and excluded fuel formulations for which certification is requested.

#### **11.4 Reliability of the System**

In order to ensure ongoing compliance, adequately protect public health, and protect the end-user, the reliability of the system shall be addressed in the application, including the following:

- 11.4.1 The expected life of system and components.
- 11.4.2 Description of tests conducted to ascertain compliance with performance standards and specifications for the expected life of the system or component, any procedures or mechanisms designed to correct problems, and test results.
- 11.4.3 Identification of and emission impact of possible failures of system, including component failures
- 11.4.4 Procedure and criteria for factory testing (integrity, pressure drop, etc.)

#### **11.5 Installation, Operation and Maintenance of the System**

The installation and maintenance plan shall be submitted, and shall include at least the following items:

- 11.5.1 Installation and maintenance manuals of the system, including the ISD.
- 11.5.2 A plan for training installers in the proper installation of the system.
- 11.5.3 A replacement parts program.
- 11.5.4 The estimated installation costs and yearly maintenance costs.

## **11.6 Evidence of Financial Responsibility**

The applicant shall submit evidence of financial responsibility to ensure adequate protection to the end-user of the product as specified in Section 169.

## **11.7 Warranty**

The applicant shall submit a copy of the warranty for the system, warranties for each component, and samples of component tags or equivalent method of meeting warranty requirements as specified in Section 169.

## **11.8 Test Station**

11.8.1 The vapor recovery system shall be installed and tested in an operating gasoline dispensing facility for the purpose of certification testing.

11.8.2 The applicant shall make arrangements for the vapor recovery system to be installed in an operating gasoline dispensing facility meeting the requirements of Section 13.1.

11.8.3 The request for designation as a test site shall include the following information:

- (a) Location of the facility;
- (b) Verification of throughput for at least six months; and
- (c) Hours of operation.

11.8.4 The applicant shall submit final construction diagrams of the proposed test station. These drawings shall clearly identify the type of vapor recovery piping and connections, pipe slope, and type of storage tanks (i.e., single or double wall, steel, fiberglass, etc.). The Executive Officer may require Professional Engineer or Architect Approved As-Built drawings of the test site. If such drawings are not obtainable, the applicant may petition the Executive Officer to accept alternatives sources of this information, such as detailed schematics of the vapor piping configuration and/or photographs clearly identifying underground components.

## **11.9 Notification of System Certification Holder**

If the applicant is not the manufacturer of all system components, the applicant shall include evidence that the applicant has notified the component manufacturer(s) of the applicant's intended use of the component manufacturers' equipment in the vapor recovery system for which the application is being made.

11.9.1 When the applicant is requesting inclusion of one or more components on a certified system, the applicant shall notify the manufacturer, if any, named as the applicant or holder of the executive order for the certified system.

11.9.2 When the applicant is requesting certification of one or more components as part of a new system, the applicant shall notify all manufacturers.

#### **11.10 Other Information**

~~The applicant shall provide any other information that the Executive Officer may reasonably deem necessary.~~

#### **11.10 Equipment Defect Identification and Test Protocols**

The application shall identify where failure of system components may result in an equipment defect as defined by section 94006, Title 17, CCR. Test protocols shall be developed by the applicant to determine if the component or system failure meets the criteria of a Title 17 defect.

#### **11.11 Challenge and Failure Modes and Test Protocols**

The application shall identify potential challenge modes, as described in Section 13.4. Test protocols shall be developed and submitted by the applicant to determine if the system meets the applicable standards and specifications when tested in challenge mode.

#### **11.12 Other Information**

11.12.1 The applicant shall provide any other information that the Executive Officer may reasonably deem necessary.

11.12.2 If the application is for a balance type system then the applicant shall provide a specification for the bellows insertion force as per Section 5.1. The system certification application shall also include a procedure to test the bellows insertion force.

11.12.3 If the application is for an assist system the applicant shall provide specifications for the nozzle pressure drop as per Section 6.1 and for the air to liquid ratio as per Section 6.2.

11.12.4 If the application is for a central vacuum assist system the applicant shall provide specifications for the minimum and maximum vacuum levels and for the number of refueling points per vacuum device as per Sections 7.1 and 7.2, respectively.

11.12.5 If the application is for a system with either a destructive or non-destructive processor the applicant shall provide the typical load on the processor and the processor operation time as per Sections 8.4 and 8.5 respectively.

### **12. ENGINEERING EVALUATION OF VAPOR RECOVERY SYSTEMS THE APPLICATION**

The application for certification of all systems and components shall be subjected to an engineering evaluation by the Executive Officer.

Any system or component not meeting the requirements of the engineering evaluation shall be denied certification and the preliminary application shall be returned to the system or component manufacturer with the reason for failure. Re-submittal of a system, or component, for certification shall not be granted until the system or component deficiencies identified during the initial engineering evaluation have been addressed and corrected. All testing conducted after the preliminary application has been deemed acceptable shall be evaluated, and adjustments shall be made to the certification process as necessary. The final application shall be reviewed and deemed complete prior to the issuance of certification.

The evaluation of the application shall include, but is not limited to, subsections 12.1 through 12.67.

### **12.1 Performance Standards and Specifications**

The system and component performance standards and specifications identified by the applicant shall be reviewed to ensure that they include and conform to the applicable standards and specifications in Sections 3 through 8 of this Procedure.

### **12.2 Bench and Operational Testing Results**

The procedures for, and results of, bench testing and operational testing contained in the application shall be reviewed. The review shall determine if the procedures adhere to required methodology and ensure that the results meet or exceed the standards and specifications in Sections 3 through 8 of this Procedure. The evaluation shall include a determination of necessary verification testing.

### **12.3 Evaluation of System Concept**

The system concept shall be evaluated to ensure that it is consistent with the generally accepted principles of physics, chemistry, and engineering.

### **12.4 Materials Specifications and Compatibility with Fuel Formulations**

The component materials specifications shall be reviewed to ensure chemical compatibility with gasoline and/or any oxygenates that may be present in gasoline on an ongoing or on a seasonal basis, as specified in Section 3.8. This review shall include consideration of the variations in gasoline formulations for octane differences and summer fuel and winter fuel.

### **12.5 Installation and Maintenance Manuals**

The installation and maintenance manuals for the system and components shall be reviewed for completeness (see Section 16.6). Routine maintenance procedures shall be reviewed to ensure adequacy and determine that the procedures are not unreasonable (see Section 16.6).

## **12.6 Equipment Defect Identification Failure Mode Procedures and Test Results**

The engineering evaluation shall identify where failure of system components may result in an equipment defect as defined by section 94006, Title 17, CCR. Test protocols shall be developed by the applicant to determine if the component or system failure meets the criteria of a Title 17 defect. These test protocols, upon approval of the Executive Officer, are applied during certification testing as provided in section 13.4.1.

~~All failure mode test procedures, and the results of tests conducted by the applicant, shall be reviewed. Additionally, all failure mode testing conducted during the certification process to verify the test results or further evaluate the systems shall be similarly reviewed.~~

## **12.7 Challenge Mode Determination**

The applicant shall propose, and the Executive Officer shall determine, whether additional testing is needed to ensure the system will meet the applicable standards and specifications under various typical operating parameters. Test protocols shall be developed by the applicant to determine if the component or system meets the applicable standards and specifications under such conditions. These test protocols, upon approval of the Executive Officer, are applied during certification testing as provided in section 13.4.2. The ARB Executive Officer may require challenge mode testing in addition to testing proposed by the applicant.

## **13. VAPOR RECOVERY SYSTEM CERTIFICATION TESTING**

The Executive Officer shall conduct, or shall contract for and observe, testing of vapor recovery systems conducted for the purpose of certification. Except as otherwise specified in Section 14 of this procedure, vapor recovery systems shall be subjected to evaluation and testing pursuant to the applicable performance standards, performance specifications, and test procedures specified in Sections 3 through 8 of this procedure.

Certification testing of vapor recovery systems shall be conducted only after the application for certification has been found to be complete. Some tests may be conducted more than once to characterize the performance of systems and/or system components over time.

Failure of any component during testing of a system shall be cause for termination of the certification test. Further testing of the system shall not be permitted until the applicant identifies the cause of the failure and presents a solution to prevent a recurrence of the failure. The Executive Officer may consider information and circumstances presented by the applicant, including previous certification testing, to demonstrate that the failure was attributable to something other than the design of the component and/or system, and may allow further testing without modification. Except as otherwise provided in Sections 46 18 and 19 of this procedure, only complete systems shall be certified.

Any applicant or representative of an applicant found to have performed unauthorized maintenance, or to have attempted to conceal or falsify information, including test results and/or equipment failures, may be subject to civil and criminal penalties and testing of the system or component shall be terminated.

### **13.1 Test Site for Field Testing of Vapor Recovery Systems**

The applicant shall make arrangements for the vapor recovery system to be installed in one or more operating GDFs for certification testing, and the applicant shall request, in writing, approval of the GDF as a test site from the Executive Officer. Upon determining that the GDF meets all of the following criteria, the Executive Officer shall, in writing, designate the selected location as a test site, and exempt it from any state or local district prohibition against the installation of uncertified equipment. This shall not exempt it from the prohibition against the offer for sale, or sale, of uncertified equipment. Except as otherwise provided in Section 16 of this procedure, the vapor recovery system shall be installed throughout the entire facility. The Executive Officer may require that the system be installed in more than one facility for the purpose of testing.

- 13.1.1 The test station shall have a minimum gasoline throughput of 150,000 gallons/month. If the facility is equipped with one hose and nozzle for each gasoline grade, rather than a uni-hose configuration, the minimum throughput requirement shall apply to the gasoline grade with the highest throughput. The Executive Officer may, for good cause, grant approval of a test station with lower throughput, provided that the throughput is at least 100,000 gallons/month, and that all necessary testing can be conducted at that facility.
- 13.1.2 The station shall be located within 100 miles of the CARB Sacramento offices. When a suitable location for testing cannot be located within 100 miles of the CARB offices, the Executive Officer may, for good cause, grant approval of a test station elsewhere, provided that all the necessary testing can be conducted at that location. The applicant shall be responsible for any additional costs, such as travel, associated with that location.
- 13.1.3 Continuous access to the test site by CARB staff, without prior notification, shall be provided. Every effort will be made to minimize inconvenience to the owner/operator of the facility. If testing deemed necessary cannot reasonably be conducted, the facility shall be deemed unacceptable and the test shall be terminated.
- 13.1.4 If test status is terminated for any reason, uncertified equipment shall be removed within sixty days, unless the Executive Officer extends the time in writing. The local district with jurisdiction over the facility may impose a shorter time.
- 13.1.5 All test data collected by the applicant at the test site during the certification period shall be made available to the Executive Officer within fifteen (15) working days. Continuous data, such as pressure monitoring data, shall be submitted in bimonthly increments within 15 days of the last day of the

increment. Failure to provide this information could result in extension or termination of the test. The Executive Officer may specify the format in which the data is to be submitted.

- 13.1.6 Test site designation may be requested by the applicant, or by another person, for facilities other than the certification test site(s), for the purpose of research and development, or independent evaluation of a system prior to its certification. Approval of such a test site shall be at the discretion of the Executive Officer. The test site shall be subject to all of the above conditions with the exception of 13.1.1 and 13.1.2.

### **13.2 Bench Testing of Components**

Components identified by the engineering evaluation as requiring bench testing to verify performance standards and specification shall be submitted to the Executive Officer prior to commencement of field testing. This testing may be repeated during and/or after the field testing.

### **13.3 Operational Test of at Least 180 Days**

All vapor recovery systems shall be subjected to a full operational test (see D-200 for definition) of at least 180 days. Failure to comply with any of the requirements shall result in termination of the operational test. A new full/180-day operational test may be commenced only after the applicant reapplies, with specific information regarding the cause of the failure and the action taken to correct it. The requirements of the full operational test are listed below.

- 13.3.1 The duration of the test shall be at least 180 days, except as otherwise provided in Sections 18 and 19.

- 13.3.2 No maintenance shall be performed other than that which is specified in the operating and maintenance manual. Such maintenance as is routine and necessary shall be performed only after notification of the Executive Officer. Occurrences beyond the reasonable control of the applicant, such as vandalism or accidental damage by customers (e.g., drive-offs), shall not be considered cause for failure of the systems.

- 13.3.3 Except where it would cause a safety problem, maintenance shall not be performed until approval by the Executive Officer has been obtained. In those situations that require immediate action to avoid potential safety problems, maintenance may be performed immediately and the Executive Officer notified as soon as practicable.

- 13.3.4 For the purpose of certification, the pressure in the underground storage tank (UST) shall be monitored and recorded continuously throughout the operational test in accordance with TP-201.7 (Continuous Pressure Monitoring). Testing in accordance with the procedures specified in TP-201.3, to verify the pressure integrity of the test station, shall be conducted throughout the operational test period, at intervals not to exceed thirty days.

Only data collected during periods of pressure integrity shall be deemed valid. The average of no less than three thirty-consecutive-day periods of valid UST pressure data shall be used to verify that the system meets the standard, as specified in Sections 3 and 4. All pressure data shall be used to make this determination. If the system fails to meet the standard, the data may be examined, and the Executive Officer may exclude pressure excursions directly attributable to noncompliant ~~Phase I equipment or operations~~ cargo tank deliveries.

13.3.5 Tests of the performance of the system and/or components shall be conducted periodically throughout the operational test period. If the results of such tests, when extrapolated through the end of the warranty period, show a change that results in the degradation of a performance standard or specification, the Executive Officer may extend or terminate the operational test.

#### **~~13.4 Failure Mode Testing~~**

~~Additional failure mode test procedures may be required as needed.~~

##### **~~13.4.1 ORVR Compatibility~~**

~~The Phase II vapor recovery system shall demonstrate the ability to fuel vehicles equipped with ORVR systems without difficulty and to meet the performance standard specified in Section 4.1. Various penetrations of ORVR-equipped vehicles shall be used or simulated to represent typical and worst case conditions. The test procedures used shall be those developed by the applicant, submitted as part of the application for certification, and accepted after engineering evaluation.~~

##### **~~13.4.2 ISD System~~**

~~Failure mode testing for the ISD system is specified in Section 10.9.~~

#### **13.4 Equipment Defect and Challenge Mode Testing**

##### **13.4.1 Equipment Defect Testing**

Testing to determine equipment defects as defined by section 94006 of Title 17 shall be conducted as part of certification testing. Equipment defect testing shall not be allowed during the operational test, unless the Executive Officer determines that conducting the test does not affect the normal operation of the system.

##### **13.4.2 Challenge Mode Testing**

Testing to verify that the system will meet applicable standards under various typical operating parameters may be conducted as part of certification testing. Challenge mode tests shall not be allowed during the operational test, unless

the Executive Officer determines that conducting the test does not affect the normal operation of the system.

#### 13.4.3 Additional Testing

Additional equipment defect and challenge mode tests beyond those resulting from the engineering evaluation may be required if deemed necessary by the Executive Officer based on testing conducted by the Executive Officer or information provided by the applicant.

### **13.5 Efficiency and/or Emission Factor Test**

Testing to determine the efficiency and/or emission factor of the vapor recovery system shall be conducted in accordance with the applicable test procedures specified in Section 3 or Section 4 of this procedure. Additional testing may be required if the Executive Officer deems it necessary. The additional testing may include, but is not limited to the determination of the Reid Vapor Pressure of the fuel, the volume and/or mass in the vapor return path, fuel and/or tank temperature, and the uncontrolled emission factor.

**13.5.1 Phase I Systems.** A test of the static pressure integrity of the Phase I system may be conducted, in accordance with TP-201.3, no less than 24-hours or more than seven ~~three~~ days prior to conducting TP-201.1 or TP-201.1A. Testing, in accordance with TP-201.1 and/or TP-201.1A, shall be conducted at delivery rates typical and representative of the facilities for which certification is requested. More than one test may be required to accomplish this determination. Certification may be limited to specified maximum loading rates. The static pressure integrity of the vapor recovery system shall be verified as soon as possible, but not more than 48 hours, after the completion of this test. Failure of the pressure-integrity test shall invalidate the TP-201.1 or TP-201.1A test results unless the Executive Officer determines that the integrity failure did not result in any significant unmeasured emissions.

**13.5.2 Phase II Systems.** A test of the static pressure integrity of the Phase II system shall be conducted, in accordance with TP-201.3, no more than seven days and no less than three days prior to conducting TP-201.2. The pressure integrity of the vapor recovery system, including all test equipment installed for the purpose of conducting TP-201.2, shall be verified as soon as possible, but not more than 48 hours, after the completion of this test. Failure of the integrity test shall invalidate the TP-201.2 test unless the Executive Officer determines that the integrity failure did not result in any significant unmeasured emissions.

### **13.6 Vehicle Matrix**

A representative matrix of 200 vehicles shall be used when testing to determine the Phase II efficiency for the performance standard. The composition of the representative vehicle matrix shall be determined for each calendar year by the

Executive Officer in accordance with TP-201.2A (Determination of Vehicle Matrix for Phase II Systems).

- 13.6.1 Vehicles will be tested as they enter the dispensing facility ("first in" basis) until a specific matrix block of the distribution is filled.
- 13.6.2 The vehicle matrix shall include a population of ORVR-equipped vehicles consistent with the distribution of ORVR-equipped vehicles in the State of California.
- 13.6.3 The Executive Officer may exclude any vehicle that fails to comply with the vehicle fillpipe specifications ("Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" incorporated by reference in title 13, CCR, section 2235).
- 13.6.4 The Executive Officer may exclude a vehicle prior to its dispensing episode only if such exclusion and its reason is documented; e.g. unusual facility conditions beyond the applicant's control or unusual modifications to the vehicle. All data required by the test procedure shall be taken for such vehicles for subsequent review and possible reversal of the exclusion decision made during the test. The only other reasons for excluding a vehicle from the test fleet are incomplete data or the factors in TP-201.2.
- 13.6.5 Additional vehicles may be chosen for testing at the test site by the Executive Officer. The vehicles shall be chosen, according to the Executive Officer's judgment, so that any of the first 200 vehicles, which may later be found to have invalid data associated with them, shall have replacements from among the additional vehicles on a "first in" basis.
- 13.6.6 A matrix of fewer than 200 vehicles may be made by deleting up to a maximum of three vehicles by reducing the representation in any cell or combination of cells of the vehicle matrix, subject to the following requirements for each candidate reduced cell.
  - (a) No cell shall be reduced by more than one vehicle
  - (b) At least one dispensing episode has already been tested in each cell.
  - (c) None of the other dispensing episodes in the cell have yielded field data which, in the Executive Officer's judgment, would cause a failure to meet the standards specified in section 4.1.
  - (d) All tested dispensing episodes in all cells have yielded field data that, in the Executive Officer's judgment, would yield valid test results after subsequent review and evaluation.

#### **14. ALTERNATE TEST PROCEDURES AND INSPECTION PROCEDURES**

Test procedures other than those specified in this certification procedure shall be used only if prior written approval is obtained from the Executive Officer. A test procedure is a methodology used to determine, with a high degree of accuracy, precision, and reproducibility, the value of a specified parameter. Once the test procedure is conducted,

the results are compared to the applicable performance standard to determine the compliance status of the facility. Test procedures are subject to the provisions of Section 41954(h) of the H&SC.

#### **14.1 Alternate Test Procedures for Certification Testing**

The Executive Officer shall approve, as required, those procedures necessary to verify the proper performance of the system.

#### **14.2 Request for Approval of Alternate Test Procedure**

Any person may request approval of an alternative test procedure. The request shall include the proposed test procedure, including equipment specifications and, if appropriate, all necessary equipment for conducting the test. If training is required to properly conduct the test, the proposed training program shall be included.

#### **14.3 Response to Request**

The Executive Officer shall respond within fifteen (15) days of receipt of a request for approval and indicating that a formal response will be sent within sixty (60) days. If the Executive Officer determines that an adequate evaluation cannot be completed within the allotted time, the Executive Officer shall explain the reason for the delay, and will include the increments of progress such as test protocol review and comment, testing, data review, and final determination. If the request is determined to be incomplete or unacceptable, Executive Officer shall respond with identification of any deficiencies. The Executive Officer shall issue a determination regarding the alternate procedure within sixty (60) days of receipt of an acceptable request.

#### **14.4 Testing of Alternate Test Procedures**

All testing to determine the acceptability of the procedure shall be conducted by CARB staff or by a third party responsible to and under the direction of CARB. Testing shall be conducted in accordance with the written procedures and instructions provided. The testing shall, at a minimum, consist of nine sets of data pairs, pursuant to USEPA Reference Method 301, "Field Validation of Pollutant Measurement Methods from Various Waste Media", 40 CFR Part 63, Appendix A, 57 Federal Register page 61992. Criteria established in USEPA Reference Method 301 shall be used to determine whether equivalency between the two test methods exists. For situations where Method 301 is not directly applicable, the Executive Officer shall establish equivalence based on the concepts of comparison with the established method and statistical analysis of bias and variance. Method Approval of the procedure shall be granted, on a case-by-case basis, only after all necessary testing has been conducted. Because of the evolving nature of technology and procedures for vapor recovery systems, such approval may or may not be granted in subsequent cases without a new request for approval and additional testing to determine equivalency. If, after approval is granted, subsequent information demonstrates that equivalency between the two methods no longer meets the USEPA Method 301 requirements, the Executive Officer shall revoke the alternate status of the procedure.

#### **14.5 Documentation of Alternate Test Procedures**

Any such approvals for alternate test procedures and the evaluation testing results shall be maintained in the Executive Officer's files and shall be made available upon request. Any time an alternate procedure and the reference procedure are both conducted and yield different results, the results determined by the reference procedure shall be considered the true and correct results.

#### **14.6 Inspection Procedures**

Inspection procedures are methodologies that are developed to determine compliance based on applicable performance standards or specifications. Inspection procedures are typically, but not necessarily, parametric in nature and possess a built-in factor of safety, usually at least twice the applicable standard or specification. Inspection procedures are not subject to Section 41954(h) of the H&SC.

Upon submittal of an inspection procedure to CARB, the Executive Officer shall respond within thirty (30) days, providing the applicant with a determination of the applicability of Section 41960.2(d) or Section 41960.2(e) of the H&SC.

### **~~15. CERTIFICATION OF SYSTEMS~~**

~~The Executive Officer shall certify only those vapor recovery systems that, based on testing and engineering evaluation of that system's design, component qualities, and performance, can be expected to comply with that system's certification over the specified warranty period. With the exception of those components listed in Section 16, this certification procedure is not intended to be used to certify individual system components.~~

#### **~~15.1 One Vapor Recovery System per UST System~~**

~~No more than one certified Phase II vapor recovery system may be installed on each underground storage tank (UST) system unless the Phase II systems have been specifically certified to be used in combination. For facilities with dedicated vapor piping, each underground storage tank and associated dispensing points shall be considered a UST system, and different UST systems may have different vapor recovery systems. For facilities with manifolded vapor piping connecting storage tanks, all the manifolded tanks and associated dispensing points are considered one UST system, and only one certified Phase II vapor recovery system may be installed in conjunction with that UST system.~~

#### **~~15.2 Certification Not Transferable~~**

~~Upon successful completion of all the requirements, certification shall be issued to the company or individual requesting certification, as the Executive Officer deems appropriate. If the ownership, control or significant assets of the certification holder are changed as the result of a merger, acquisition or any other type of transfer, the expiration date of the certification shall remain unchanged. However, no person shall offer for sale, sell, or install any system or component covered by the certification unless the system or component is recertified under the new ownership, or, in the case of a component, is otherwise certified. Systems installed prior to the~~

~~transfer shall be subject to the specifications contained in Section 19 of this procedure.~~

## **~~16. CERTIFICATION OF VAPOR RECOVERY SYSTEMS AND COMPONENTS~~**

~~Certification of vapor recovery systems shall include certification of all components present on the system during certification testing. Certification shall be issued only after each component of the system, and the system as a whole, successfully demonstrates compliance with all of the applicable performance standards and specifications. In order to expedite the certification process and to provide system owners and operators flexibility in the choice of components, some components may be certified as alternatives to the components certified on the system.~~

### **~~16.1 Identification of Components~~**

~~Table 16-1 contains a listing of components that are system-specific. These components are required to pass all applicable tests as part of a system that is or becomes certified as specified in subsection 16.3. Table 16-2 contains a listing of components that are considered to be non-system-specific. The testing requirements listed in Table 16-2 are the minimum requirements; additional tests may be required as necessary. Any component not included in these tables shall be presumed to be system-specific unless the Executive Officer determines, in writing, that the component may be considered non-system-specific.~~

### **~~16.2 Properties of Non-System-Specific Components~~**

~~Only those components that can be defined by performance specifications, that do not directly affect the performance of the system, and that are determined by the Executive Officer to be equivalent to the component with which the system was originally certified, shall be considered non-system-specific components.~~

### **~~16.3 Testing Requirements for System-Specific Components~~**

~~System-specific components, such as those identified in Tables 16-1, shall be certified only after successfully completing all applicable tests as part of a system. These components may subsequently be considered for use with another certified system of similar design provided that the performance specifications of the components, as specified in the application for the system, are equivalent. The Executive Officer may, upon review of information submitted by the applicant, allow a field compatibility test of at least 30 days to be substituted for an operational test of at least 180 days. Other applicable testing requirements may be abbreviated only if the Executive Officer deems previous testing to be adequate to ensure that the component will perform adequately with the other system and that the component will meet all applicable performance standards and specifications.~~

### **~~16.4 Testing Requirements for Non-System-Specific Components~~**

~~Non-system-specific components, such as those listed in Table 16-2, shall be subjected to sufficient operational testing to verify the reliability of the component as~~

~~an alternative to the component with which the certified system was originally tested. Non-system-specific components shall be required to successfully complete at least one operational test of at least 180 days, either as a component of a system undergoing certification testing, or as an alternate component on a certified system. The Executive Officer may authorize abbreviated testing for specific components, such as the vapor piping in a dispenser, for components whose performance can be quantified and not expected to change or degrade over the longer test period. Testing on one system may be used in the evaluation of the component for use on other systems for which the performance is similar with regard to the component. For systems with dissimilar performance characteristics, additional testing may be required.~~

**Table 16-1**  
**System Specific Components**

<b>Component</b>
Phase I Spill Container Drain Valve
Phase I Spill Container Drain Valve Configuration
Phase I Product and Vapor Adaptors
Phase I Drop Tube Overfill Prevention Device
Phase II Vacuum Source
Vapor Processor
Nozzle
Control Board

**Table 16-2**  
**Non-System Specific Components**

<b>Non-System-Specific Components</b>	<b>Minimum Testing Requirements</b>
Dispenser Vapor Piping	Engineering Evaluation, Pressure Drop, Integrity
Coaxial Hose	Eng. Eval., Operational Test, Pressure Drop, Integrity
Liquid Removal System	Eng. Eval., Operational Test, Pressure Drop, TP-201.6
Breakaway Coupling	Eng. Eval., Operational Test, Pressure Drop, Integrity
Flow Limiter	Eng. Eval., Operational Test, Function Test
Coaxial Swivel	Eng. Eval., Operational Test, Pressure Drop
Conversion Fitting	Eng. Eval., Operational Test, Pressure Drop
Pressure/Vacuum Vent Valve	Eng. Eval., Operational Test, Pressure Drop, TP-201.2B
Impact Valve (for vapor line)	Eng. Eval., Operational Test, Pressure Drop, Integrity
Phase I Delivery Elbow	Eng. Eval., Operational Test, Pressure Drop, TP-201.4
Phase I Drop Tube	Eng. Eval., Operational Test
Phase I Fill or Vapor Cap	Eng. Eval., Operational Test, Integrity
Phase I Spill Containers	Eng. Eval., Operational Test, Integrity
Phase I Tank Bottom Protector	Eng. Eval., Operational Test
Phase I Ball Float Valve	Eng. Eval., Operational Test
Phase I Extractor Fitting	Eng. Eval., Operational Test
Tank Gauge Port Adaptor & Cap	Eng. Eval., Operational Test

## **157. DOCUMENTATION OF CERTIFICATION**

Documentation of certification shall be in the form of an Executive Order listing the criteria requirements of installation and operation of a certified system.

### **157.1 Executive Order**

The certification Executive Order shall include the following items.

- 157.1.1 A list of components certified for use with the system.
- 157.1.2 Applicable Performance Standards, Performance Specifications and Test Procedures.
- 157.1.3 Applicable Operating Parameters and Limitations.
- 15.1.4 Warranty period(s).
- 15.1.5 Factory testing requirements, if applicable.

## **157.2 Summary of Certification Process**

A summary of the certification process for each certified system shall be prepared. It shall contain documentation of the successful completion of all applicable portions of the requirements contained in this Certification Procedure including but not limited to the following: All problems encountered throughout the certification process, any changes made to address the identified problems, the location of the test station(s), the types of testing performed, the frequency and/or duration of any testing or monitoring, as appropriate, and any other pertinent information about the evaluation process shall be contained in this summary.

## **168. DURATION AND CONDITIONS OF CERTIFICATION**

Vapor recovery system certifications shall specify the duration and conditions of certification.

### **168.1 Duration of System Certification**

Vapor recovery systems shall be certified for a period of four years. The certification Executive Order shall specify the date on which the certification shall expire if it is not renewed ~~reissued~~ as specified in Section 17.

Certification of a system shall include all components, and the expiration date of the certification shall apply to all components used on the system.

### **16.2 One Vapor Recovery System per UST System**

No more than one certified Phase II vapor recovery system may be installed on each underground storage tank (UST) system unless the Phase II systems have been specifically certified to be used in combination. For facilities with dedicated vapor piping, each underground storage tank and associated dispensing points shall be considered a UST system, and different UST systems may have different vapor recovery systems. For facilities with manifolded vapor piping connecting storage tanks, all the manifolded tanks and associated dispensing points are considered one UST system, and only one certified Phase II vapor recovery system may be installed in conjunction with that UST system.

### **16.3 Certification Not Transferable**

Upon successful completion of all the requirements, certification shall be issued to the company or individual requesting certification, as the Executive Officer deems appropriate. If the ownership, control or significant assets of the certification holder are changed as the result of a merger, acquisition or any other type of transfer, the expiration date of the certification shall remain unchanged. However, no person shall offer for sale, sell, or install any system or component covered by the certification unless the system or component is recertified under the new ownership, or, in the case of a component, is otherwise certified. Systems installed prior to the

transfer shall be subject to the specifications contained in Section 19 of this procedure.

## **18.2 Duration of Component Certification**

~~Certification of a system shall include all components, and the expiration date of the certification shall apply to all system-specific components used on the system. For example, if the system is certified with nozzle A, the expiration date for nozzle A with that system will be the expiration date of the Executive Order that certifies the system.~~

## **18.3 Performance Monitoring**

~~During the certification period, any significant deficiencies identified, through periodic equipment audits, complaint investigations, certification or compliance tests, etc., shall be noted in the performance file and brought to the attention of the equipment manufacturer.~~

## **18.4 Modification of Expiration Date**

~~Modification of the certification for the purpose of adding system-specific components may establish a new expiration date for the system, providing the following conditions are met.~~

~~18.4.1 There are no significant outstanding problems that have not been resolved.~~

~~18.4.2 The system was subjected to, and passed, the operational and efficiency testing required for a new system.~~

~~18.4.3 The expiration date for system-specific components that were not tested is not changed.~~

~~18.4.4 For example, the system that was certified with nozzle A is tested with nozzle B. The system with nozzle A can be referred to as sub-system A, and the system with nozzle B can be referred to as sub-system B. Upon successful completion of all the required testing, sub-system B may be certified for a period of time not to exceed four years, and the expiration date will be established. This will not, however, change the expiration date for sub-system A. The Table below indicates the appropriate CARB actions with regard to certifications that are expiring.~~

## **16.4 Financial Responsibility**

The adequacy of the (1) methods of distribution, (2) replacement parts program, (3) financial responsibility of the applicant and/or manufacturer, and (4) other factors affecting the economic interests of the system purchaser shall be evaluated by the Executive Officer and determined by him or her to be satisfactory to protect the purchaser. A determination of financial responsibility by the Executive Officer shall not be deemed to be a guarantee or endorsement of the manufacturer or applicant.

## **16.5 Warranty**

The requirements of this section shall apply with equal stringency both to the original applicant and to re-builders applying for certification. For systems that include components not manufactured by the applicant, the applicant shall provide information that shows that all components meet the following requirements.

16.5.1 The applicant and/or manufacturer of vapor recovery system equipment shall provide a warranty for the vapor recovery system and components, including all hanging hardware, to the initial purchaser and any subsequent purchaser within the warranty period. This warranty shall include the ongoing compliance with all applicable performance standards and specifications. The applicant and/or manufacturer may specify that the warranty is contingent upon the use of trained installers.

16.5.2 The minimum warranty shall be for one year from the date of installation of all systems and components. The applicant may request certification for a warranty period exceeding the minimum one-year requirement.

16.5.3 The manufacturer of any vapor recovery system or component shall affix a warranty tag to certified equipment that shall be removed only by the owner/operator of the vapor recovery equipment. The tag shall contain at least the following information.

- (f) Notice of warranty period;
- (g) Date of manufacture, or where date is located on component;
- (h) Shelf life of equipment or sell-by date, if applicable;
- (i) A statement that the component was factory tested and met all applicable performance standards and specifications; and
- (j) A listing of the performance standards and/or specifications to which it was certified.

16.5.4 The Executive Officer shall certify only those systems which, on the basis of an engineering evaluation of such system's component qualities, design, and test performance, can be expected to comply with such system's certification conditions over the one-year warranty period specified above.

## **16.6 Installation, Operation and Maintenance of the System.**

Systems requiring unreasonable maintenance or inspection/maintenance frequencies, as determined by the Executive Officer, shall not be certified. The manufacturer of any vapor recovery system or component shall be responsible for developing manual(s) for all installation, operation and maintenance procedures. This manual(s) shall be reviewed during the certification process and the certification shall not be issued until the Executive Officer has approved the manual(s).

16.6.1 The manual(s) shall include all requirements for the proper installation of the system and/or component. The manual(s) shall include recommended

maintenance and inspection procedures and equipment performance procedures, including simple tests the operator can use to verify that the system or component is operating in compliance with all applicable requirements. The Executive Officer may require the inclusion of additional procedures.

16.6.2 No changes shall be made to CARB-approved manuals without the Executive Officer's prior written approval.

16.6.3 The equipment manufacturer shall be responsible for taking all reasonable and necessary steps to ensure that, at the time the system or component is installed, the owner/operator of the facility is provided with a copy of the appropriate manual(s) and any training specified in the applicable Executive Order.

## **16.7 Identification of System Components**

16.7.1 All components for vapor recovery systems shall be permanently identified with the manufacturer's name, part number, and a unique serial number. This requirement does not apply to replacement subparts of the primary component. Specific types of components may be exempted from this requirement if the Executive Officer determines, in writing, that this is not feasible or appropriate.

16.7.2 Nozzle serial numbers shall be permanently affixed to, or stamped on, the nozzle body and easily accessible for inspection. The location of the serial number shall be evaluated by the Executive Officer prior to certification.

## **17. Certification Renewal**

Vapor recovery systems are certified for a period of four years. The intent of the renewal process is not to re-certify the system but to provide a process to correct equipment or component deficiencies. At least one-year prior to the expiration of the certification period, the applicant may request to renew the certification. System certifications shall be renewed without additional testing if no data demonstrating system deficiencies is found or developed prior to the expiration date. During the 4-year certification period, system deficiencies will be identified through periodic equipment audits, complaint investigations, certification or compliance tests, surveys, or other sources of information. If deficiencies are documented, they must be resolved to the satisfaction of the ARB Executive Officer or the certification will be allowed to expire. Certification extensions by the ARB Executive Officer are allowed if resolution of system deficiencies appears likely or if additional time is required to gather and evaluate information.

The renewal process, along with the sections of this document that describe them, are outlined below.

- |  |                     |
|--|---------------------|
| • <u>Request for Renewal</u>               | <u>Section 17.1</u> |
| • <u>Review of the Request</u>             | <u>Section 17.2</u> |
| • <u>Evaluation of System Deficiencies</u> | <u>Section 17.3</u> |
| • <u>Letter of Intent</u>                  | <u>Section 17.4</u> |
| • <u>Renewal of Executive Order</u>        | <u>Section 17.5</u> |

If no request for renewal is received by the ARB within 9 months of the certification expiration date, the Executive Officer shall send a "Notice of Pending Expiration" to the holder of the Executive Order.

Each applicant submitting a certification renewal request shall be charged fees not to exceed the actual cost of evaluating and/or testing the system to determine whether it qualifies for renewal. Refer to Section 10 for more information on Fee Payment.

### **17.1. Request for Renewal**

The request for renewal shall be written and signed by an authorized representative, and shall include the items listed below:

- The Executive Order Number to be renewed;
- Identification of any system or component deficiencies through warranty claims or other information such as:
  - o User feedback
  - o Contractors/Testers
  - o Distributors
- Changes to the Executive Order such as:
  - o Warranty information
  - o Installation, Operations, and Maintenance Manual
  - o System or component drawings
  - o Component modifications
- Updates to the training program;
- Agency approvals (to be submitted prior to approval of EO amendment, see Section 1.1), and
- Other information such as the Executive Officer may reasonably require.

### **17.2. Review Request**

The Executive Officer shall review the request and determine if any information provided warrants further evaluation/testing or if any amendments to the Executive Order are needed. The applicant will be notified of the receipt of the request and whether the submission of additional information is required.

### **17.3. Evaluation of System Deficiencies**

In addition to the information provided in Section 17.1, the Executive Officer shall solicit information on system or component deficiencies through equipment audits, complaint investigations, certification or compliance tests, surveys, or other sources of information. If deficiencies are noted, an evaluation will be conducted to determine if:

- the deficiency has been or is in the process of being resolved;
- system/component modification(s) are necessary; or
- Executive Order modifications are necessary.

The Executive Officer may conduct testing to verify system or component deficiencies.

#### **17.4. Letter of Intent**

After the review has been completed, a letter of intent will be issued to either 1) renew the Executive Order or 2) allow the Executive Order to expire. Conditions for Expired Certifications are discussed in Section 19 of this certification procedure.

The Executive Officer may allow up to a 1-year extension if:

- resolution is likely but renewal time is insufficient; or
- additional time is necessary to gather and evaluate information.

#### **17.5. Renewal of Executive Order**

Executive Orders approved for renewal are valid for a period of 4 years. If there are no amendments to the Executive Order, the most recently approved revision will be renewed (i.e., with the same letter/numeral designation but with revised effective and expiration dates). If amendments are necessary, a new Executive Order revision is required.

**Table 178-1**  
**CARB Actions Regarding Expiring Certifications**

<b>Case</b>	<b>Recertification Requested?</b>	<b>Unresolved Problems?</b>	<b>Time-Until Expiration</b>	<b>CARB Action</b>
1	Yes	No	1-year	Letter of Intent to Recertify
	Yes	No	6 months	Draft EO for Review
	Yes	No	4 months	Revised Draft EO for Review
	Yes	No	1 month	Issue EO
2	No	Yes	1-year	Notification of Impending Expiration
	No	Yes	Expired	Notification of Expiration
3	Yes	Yes	Anytime	Notify Certification Holder
	Yes	Yes	1-year	Notification of Impending Expiration (except if Case 3a)
3a	Yes	Yes	1-year	Resolution Likely, Time Insufficient Extend Certification for 1-year max

#### **18. Amendments to Executive Orders**

Vapor recovery system manufacturers may choose to add an alternate component or a replacement component in a certified system (EO). Alternate components may be added to provide system owners and operators flexibility in the choice of components. Furthermore, vapor recovery system manufacturers may need to replace components as improvements in design or durability are incorporated. Alternate or replacement components may be either modifications to originally certified components, components transferred from one certified system to another certified system, or new components.

In addition, manufacturers may want to reconfigure their vapor recovery equipment or make software updates to the ISD system.

The process to amend an EO, along with the sections of this document that describe them, are outlined below.

- |                                      |                     |
|--------------------------------------|---------------------|
| • <u>Request for Amendment</u>       | <u>Section 18.1</u> |
| • <u>Review of the Request</u>       | <u>Section 18.2</u> |
| • <u>Operational Testing</u>         | <u>Section 18.3</u> |
| • <u>Letter of Intent</u>            | <u>Section 18.4</u> |
| • <u>Issuance of Executive Order</u> | <u>Section 18.5</u> |

Each applicant submitting a request for EO amendment shall be charged fees not to exceed the actual cost of evaluating and/or testing the system. Refer to Section 10 for more information on fee payment.

#### 18.1 Request for Amendment

The request for amendment shall be written and signed by an authorized representative of the applicant, and shall include the items listed below:

- Executive Order to be amended;
- Description of change;
- Changes to the Executive Order such as:
  - o System or component drawings
  - o Installation, Operations, and Maintenance Manual
  - o Fuel and System Compatibility
- Agency approvals (to be submitted prior to approval of EO amendment, see Section 1.1)
- Updates to the training program; and
- Other information such as the Executive Officer may reasonably require.

#### 18.2 Review of the Request

Requests for alternate or replacement components, equipment reconfigurations, or software changes will be subjected to an engineering evaluation to determine the level of testing required. The Executive Officer shall 1) require full operational testing of at least 180 days, 2) allow abbreviated and/or limited operational testing or 3) determine that a component modification does not affect the performance of the vapor recovery system and therefore no testing is required.

General criteria to be considered when determining the level of testing are as follows:

- extent of physical changes to the component;
- extent of material changes to the component;
- changes that may affect the durability of the component;
- whether performance specifications are the same;
- similarity of system designs (i.e. for component transfers); and
- information from previous certification testing.

#### 18.2.1 Modified Components

Modified components (i.e., changes to components originally certified with a system) may be certified if testing demonstrates that performance standards and specifications will continue to be achieved.

Component modification requests are evaluated to determine whether they are minor or major changes. In the case of minor changes, a modified component may be determined to be functionally equivalent to the component originally tested and certified. Abbreviated and/or limited operational testing may be considered for such minor changes.

In the case of major changes, the modified component may be determined to be a new component. Refer to Section 18.2.3 for a discussion of EO amendments involving new components.

#### 18.2.2 Transfer of Components from Another Certified System

Components certified with a system may subsequently be considered for use with another certified system of similar design provided that the performance specifications of the components, as specified in the application for the system, are equivalent.

Abbreviated/limited operational testing may be considered since the component has previously undergone 180-day/Full certification testing as part of another system. Abbreviated tests will only be allowed for components whose performance is not expected to change or degrade over the longer test period.

#### 18.2.3 New Component(s) that have not been previously Certified on a System.

Components which are determined to be new, or with major changes, that have not previously been certified with a system, whether for use as an alternate or replacement component, are required to undergo at least 180-day operational testing. Limited testing may be considered for such components, if determined to be appropriate by the Executive Officer.

#### 18.2.4 Components that do not affect the performance of the vapor recovery system.

Certification will not be required for components, either new or modified, determined by the Executive Officer to not adversely affect the performance of the vapor recovery system. However, in some cases, such as when a part number changes, an amendment to the Executive Order may be required, as discussed in Section 16.4.

#### 18.2.5 Other Amendments to Executive Orders

##### 18.2.5.1 System Configurations

Different configurations of components of a certified system may be considered for certification based on limited testing. Examples of different system configurations include dual fill or remote fill for Phase I and processor placement or vapor piping options for Phase II.

##### 18.2.5.2 Software Updates

Software revisions of previously certified software components may be considered for certification with limited and/or abbreviated testing. The software change may be approved with no testing if the Executive Officer finds that the software modifications do not affect the vapor recovery system or in-station diagnostic system performance.

#### 18.3 Operational Testing

System or component changes shall be subjected to sufficient operational testing to verify the performance and durability of the modified system relative to the certified system that was originally tested. The level of operational testing to be required is determined as outlined in Section 18.2.

If operational testing is required then the applicant will choose an appropriate test location meeting the requirements of Section 11.8. The applicant shall submit sufficient information to demonstrate that the requirements of Section 11.8 are met.

#### 18.4 Letter of Intent

After the review and operational testing has been completed, a letter will be sent to the applicant stating the Executive Officer's intent to either 1) issue the amended Executive Order or 2) deny the request.

#### 18.5 Issuance of Executive Order

Amendments to Executive Orders will be given sequential letter designations (i.e., a, b, c, d, etc.)

Executive Orders are valid for a period of 4 years from the date of initial certification. The original expiration date will be maintained for all Executive Order amendments unless a renewal, as described in Section 17, is specifically requested and approved.

Previous versions of the Executive Order are superseded, as discussed in Section 19.

## **19. CERTIFICATIONS THAT HAVE BEEN TERMINATED, REVOKED, SUPERSEDED OR HAVE EXPIRED**

This section applies to systems for which the certification was terminated, revoked, superseded, or has expired (see definitions in D-200). Systems that were installed as of the operative date of a new standard, or that are otherwise subject to Health & Safety Code section 41956.1 (i.e., revoked), may remain in use for the remainder of their useful life or for up to four years after the effective date of the new standard or the date of revocation, whichever is shorter, provided they comply with all of the specifications of this section. Installed systems that have superseded or expired Executive Orders may remain in use for up to 4 years after the expiration date of the Executive Order, provided they comply with all of the specifications of this section. All components and parts of the system shall be subject to the requirements of paragraph 19.1. ~~Systems whose certifications have terminated shall be permitted to be installed as provided in paragraph 19.2.~~

### **19.1 Replacement of Components or Parts of a System with a Terminated, Revoked, Superseded or Expired Certification**

- 19.1.1 Components and replacement parts meeting the currently and prospectively operative performance standards or specifications may be ~~certified~~ approved for use as a replacement part with the no-longer-certified system for the remainder of the allowable in-use period of the system.

When an approved, compatible component or replacement part that meets the operative standards or specifications becomes commercially available, only that component or part shall be installed. This shall not require the replacement of already-installed equipment prior to the end of the useful life of that part or component.

- 19.1.2 A component or replacement part not meeting the currently operative performance standards or specifications, but which was originally certified for use with the system ~~prior to the termination of the certification~~, shall be used as a replacement only if no compatible component or part that meets the new standards or specifications has been ~~certified~~ approved as a replacement and are commercially available. ~~The certification of the component or part shall terminate at the end of the allowable in-use period for the system unless otherwise specified in the certification of the replacement component or part.~~

- 19.1.3 A component or part that was not certified for use with the system ~~prior to the termination of certification~~, and that does not meet all of the currently

operative standards or specifications, may be ~~certified~~ approved as a replacement part or component for use on the system provided that there are no other commercially available certified parts meeting the most current performance standards or specifications.

~~19.1.4 When a certified, compatible component or replacement part that meets the operative standards or specifications becomes commercially available, only that component or part shall be installed. This shall not require the replacement of already-installed equipment prior to the end of the useful life of that part or component. Components or parts installed at the time the system reaches the end of the allowable in-use period for the system, may no longer be used even if the end of their useful life has not been reached.~~

~~19.1.45 Non-unihose configuration dispensers installed before April 1, 2003, may remain in use for the remainder of the useful life and may be replaced with non-unihose configuration dispensers as prescribed in section 4.11.~~

19.1.4 The process for evaluation of replacement parts (i.e., that meet the currently and prospectively operative performance standards or specifications) for terminated, revoked, superseded or expired systems is described below.

19.1.4.1 The need for evaluation of replacement parts may be initiated either by the holder of the Executive Order, by the Executive Officer of the ARB, or by a third party.

19.1.4.2 If the holder of the Executive Order requests the evaluation then the request must include the information outlined in Section 18.1. In addition the request shall include information demonstrating that the component is compatible with the system. In addition, the request must include evidence that the component will be commercially available on the date of approval.

19.1.4.3 Evaluation of the request

Requests for alternate or replacement components, equipment reconfigurations, or software changes will be subjected to an engineering evaluation to determine the level of testing required. The Executive Officer shall 1) require full operational testing of at least 180 days, 2) allow abbreviated and/or limited operational testing or 3) determine that additional testing is not necessary.

General criteria to be considered when determining the level of testing are as follows:

- similarity of system designs;
- information from previous certification testing; and
- compatibility of the replacement part

#### 19.1.4.4 Approval Letter

After the engineering evaluation, any required operational testing, and evaluation of commercial availability have been completed, a letter will be sent to the applicant from the Executive Officer either approving or disapproving the use of the proposed replacement part. Any changes affecting the terminated Executive Order will be detailed in the approval letter.

### **19.2 Installation of Systems with Terminated, Revoked, Superseded or Expired Certifications**

Systems with terminated, revoked, or superseded certifications may not be installed. Unless renewed or extended as specified in Section 17, systems with expired certifications may not be installed.

~~19.2.1 When the Executive Officer determines that a certified Phase I or II system that meets the applicable operative performance standards and specifications by operative dates specified in Table 2-1 of CP-201 is not commercially available, the Executive Officer may change the operative and effective dates of new performance standards and specifications. by renewing the certification for any system whose certification has been terminated provided that:~~

- ~~(a) Renewal preference shall be given to systems that are certified as being ORVR-compatible, and~~
- ~~(b) The renewal shall be valid for a period to be determined by the Executive Officer with a maximum renewal period of six months.~~

~~19.2.1 Renewed certifications shall be posted on the CARB's Internet site. Systems whose certifications are posted as renewed certifications are permitted to be installed upon the Executive Officer's finding that a certified system is not commercially available.~~